

Asahi Kasei Thermylon® LSG-440A 60% Ceramic and Glass Fiber Reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 66

Material Notes:

Information provided by Asahi Thermofil

Order this product through the following link:

http://www.lookpolymers.com/polymer_Asahi-Kasei-Thermylon-LSG-440A-60-Ceramic-and-Glass-Fiber-Reinforced.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.73 g/cc	1.73 g/cc	ASTM D792
Linear Mold Shrinkage	0.0020 cm/cm	0.0020 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength, Yield	200 MPa	29000 psi	ASTM D638
Elongation at Yield	5.0 %	5.0 %	ASTM D638
Flexural Strength	296 MPa	43000 psi	ASTM D790
Flexural Modulus	15.2 GPa	2200 ksi	ASTM D790
Izod Impact, Notched	1.01 J/cm	1.90 ft-lb/in	ASTM D256
Izod Impact, Unnotched	10.7 J/cm	20.0 ft-lb/in	ASTM D4812

Thermal Properties	Metric	English	Comments
CTE, linear	27.0 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	15.0 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	ASTM D696
	@Temperature 20.0 $^{\circ}\text{C}$	@Temperature 68.0 $^{\circ}\text{F}$	
Deflection Temperature at 0.46 MPa (66 psi)	263 $^{\circ}\text{C}$	505 $^{\circ}\text{F}$	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	254 $^{\circ}\text{C}$	489 $^{\circ}\text{F}$	ASTM D648
Flammability, UL94	HB	HB	0.0591 in thickness

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