

Ascend Performance Materials Vydyne® R543H BK02 Nylon 66, 43% Glass Reinforced, DAM

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 40% Glass Fiber Filled

Material Notes:

Vydyne® R543H BK02 is general-purpose, 43% glass-fiber reinforced PA66 resin. Available in black, it is an injection-molding grade resin that is lubricated for machine feed, flow and mold release. Glass-reinforced Vydyne resins provide higher heat distortion temperature, resistance to creep, higher impact and better dimensional stability when compared with unreinforced PA66. These products have good chemical resistance to a broad range of chemicals including many aliphatic, and aromatic hydrocarbons found in most solvents, gasoline, hydraulic fluids, greases and machine oils. Vydyne R543H BK02 resin has tensile strength and modulus properties just below aluminum and zinc and can replace these metals in numerous applications due to an excellent balance of properties. Reduction in production costs, energy consumption and part weight are key advantages of Vydyne glass-reinforced PA66 resins over aluminum and/or zinc die-cast parts. Vydyne R543H BK02 is formulated to minimize the oxidative and thermal degradation of the PA66 polymer when exposed to elevated temperatures for extended periods of time. Vydyne R543H BK02 provides improved retention of physical properties under exposure to long term heat. The continuous operating use temperature is 275°F, with short-term peak temperatures as high as 475°F. Availability:Asia PacificEuropeNorth AmericaFiller/Reinforcement:Glass Fiber, 43% Filler by WeightAdditive:Heat StabilizerLubricant Features:Gasoline ResistanceGood Chemical ResistanceGood Creep ResistanceGood Dimensional StabilityGood Impact ResistanceGood Mold ReleaseGrease ResistantHeat StabilizedHigh Flow High RigidityHigh StrengthHigh Tensile Strength LubricatedOil ResistantSolvent Resistant Uses: Automotive Under the HoodGearsHousingsLawn and Garden EquipmentPower/Other Tools Appearance: BlackForms: PelletsProcessing Method: Injection MoldingInformation provided by Ascend Performance Materials.

Order this product through the following link:
http://www.lookpolymers.com/polymer_Ascend-Performance-Materials-Vydyne-R543H-BK02-Nylon-66-43-Glass-Reinforced-DAM.php

Physical Properties	Metric	English	Comments
Density	1.50 g/cc	0.0542 lb/in³	ISO 1183
Water Absorption	0.60 %	0.60 %	ISO 62
	@Time 86400 sec	@Time 24.0 hour	
Moisture Absorption at Equilibrium	1.5 %	1.5 %	50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.0040 cm/cm	0.0040 in/in	ISO 294-4
	@Diameter 2.00 mm	@Diameter 0.0787 in	
Linear Mold Shrinkage, Transverse	0.0090 cm/cm	0.0090 in/in	ISO 294-4
	@Diameter 2.00 mm	@Diameter 0.0787 in	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	225 MPa	32600 psi	ISO 527-2
Elongation at Break	3.0 %	3.0 %	ISO 527-2

Tensile Modulus Mechanical Properties	14.8 GPa Metric	2150 ksi English	ISO 527-2 Comments
Flexural Strength	340 MPa	49300 psi	ISO 178
Flexural Modulus	12.5 GPa	1810 ksi	ISO 178
Izod Impact, Notched (ISO)	13.0 kJ/m ²	6.19 ft-lb/in ²	ISO 180
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	13.0 kJ/m ²	6.19 ft-lb/in ²	ISO 180
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact Unnotched	8.70 J/cm ²	41.4 ft-lb/in ²	ISO 179
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	9.20 J/cm ²	43.8 ft-lb/in ²	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	1.30 J/cm ²	6.19 ft-lb/in ²	ISO 179
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	1.40 J/cm ²	6.66 ft-lb/in ²	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	1.60 µm/m-°C	0.889 µin/in-°F	ISO 11359-2
	@Thickness 2.00 mm, Temperature 23.0 - 55.0 °C	@Thickness 0.0787 in, Temperature 73.4 - 131 °F	
CTE, linear, Transverse to Flow	10.0 µm/m-°C	5.56 µin/in-°F	ISO 11359-2
	@Thickness 2.00 mm, Temperature 23.0 - 55.0 °C	@Thickness 0.0787 in, Temperature 73.4 - 131 °F	
Melting Point	260 °C	500 °F	ISO 11357-3
Deflection Temperature at 0.46 MPa (66 psi)	260 °C	500 °F	Unannealed; ISO 75-2/B
Deflection Temperature at 1.8 MPa (264 psi)	252 °C	486 °F	Unannealed; ISO 75-2/A
UL RTI, Electrical	140 °C	284 °F	UL 746
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	140 °C	284 °F	UL 746
	@Thickness 1.50 mm	@Thickness 0.0591 in	

Thermal Properties	140 °C Metric	284 °F English	Comments
	@Thickness 3.00 mm	@Thickness 0.118 in	
UL RTI, Mechanical with Impact	130 °C	266 °F	UL 746
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	130 °C	266 °F	UL 746
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	130 °C	266 °F	UL 746
	@Thickness 3.00 mm	@Thickness 0.118 in	
UL RTI, Mechanical without Impact	140 °C	284 °F	UL 746
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	140 °C	284 °F	UL 746
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	140 °C	284 °F	UL 746
	@Thickness 3.00 mm	@Thickness 0.118 in	
Flammability, UL94	HB	HB	
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	HB	HB	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	HB	HB	
	@Thickness 3.00 mm	@Thickness 0.118 in	
Glow Wire Test	675 °C	1250 °F	Flammability Index; IEC 60695-2-12
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	675 °C	1250 °F	Flammability Index; IEC 60695-2-12
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	700 °C	1290 °F	Ignition Temperature; IEC 60695-2-13
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	700 °C	1290 °F	Ignition Temperature; IEC 60695-2-13
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	750 °C	1380 °F	Ignition Temperature; IEC 60695-2-13
	@Thickness 3.00 mm	@Thickness 0.118 in	
	960 °C	1760 °F	

Thermal Properties	Metric @ Thickness 3.00 mm	English @ Thickness 0.118 in	Flammability Index; IEC 60695-2-12 Comments
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Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+12 ohm-cm @Thickness 0.750 mm	1.00e+12 ohm-cm @Thickness 0.0295 in	IEC 60093
Dielectric Strength	20.0 kV/mm @Thickness 1.00 mm	508 kV/in @Thickness 0.0394 in	IEC 60243
Arc Resistance	120 - 179 sec @Thickness 3.00 mm	120 - 179 sec @Thickness 0.118 in	ASTM D495
Comparative Tracking Index	400 - 499 V @Thickness 3.00 mm	400 - 499 V @Thickness 0.118 in	IEC 60112
Hot Wire Ignition, HWI	7.0 - 14 sec @Thickness 0.750 mm	7.0 - 14 sec @Thickness 0.0295 in	UL 746
	7.0 - 14 sec @Thickness 3.00 mm	7.0 - 14 sec @Thickness 0.118 in	UL 746
	15 - 29 sec @Thickness 1.50 mm	15 - 29 sec @Thickness 0.0591 in	UL 746
High Amp Arc Ignition, HAI	>= 120 arcs @Thickness 0.750 mm	>= 120 arcs @Thickness 0.0295 in	UL 746
	>= 120 arcs @Thickness 1.50 mm	>= 120 arcs @Thickness 0.0591 in	UL 746
	>= 120 arcs @Thickness 3.00 mm	>= 120 arcs @Thickness 0.118 in	UL 746
High Voltage Arc-Tracking Rate, HVTR	10.1 - 25.4 mm/min	0.398 - 1.00 in/min	UL 746

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	280 - 310 °C	536 - 590 °F	
Middle Barrel Temperature	280 - 310 °C	536 - 590 °F	
Front Barrel Temperature	280 - 310 °C	536 - 590 °F	
Nozzle Temperature	280 - 310 °C	536 - 590 °F	
Melt Temperature	285 - 305 °C	545 - 581 °F	

Processing Properties	Metric	English	Comments
Mold Temperature	95.0 °C	203 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4.00 hour	4.00 hour	

Descriptive Properties	Value	Comments
Suggested Max Regrind	25 %	

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