

Ashley Polymers Ashlene® 1621 Polycarbonate

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Unreinforced, Flame Retardant

Material Notes:

A general purpose injection molding grade, natural resin, UL approved. Also available as: 1621R (with release); 1623 (with UV stabilizers); 1623R (with release and UV stabilizers).Data provided by the manufacturer

Order this product through the following link:

http://www.lookpolymers.com/polymer_Ashley-Polymers-Ashlene-1621-Polycarbonate.php

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in ³	ASTM D792
Water Absorption	0.15 %	0.15 %	ASTM D570
Moisture Absorption at Equilibrium	0.34 %	0.34 %	ASTM D570
Linear Mold Shrinkage	0.0060 cm/cm	0.0060 in/in	ASTM D955
Melt Flow	15 - 17 g/10 min @Load 1.20 kg, Temperature 300 °C	15 - 17 g/10 min @Load 2.65 lb, Temperature 572 °F	Cond. 0

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	70	70	ASTM D785
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength, Ultimate	64.0 MPa	9280 psi	ATSM D638
Elongation at Break	110 %	110 %	ASTM D638
Elongation at Yield	6.0 %	6.0 %	ASTM D638
Flexural Modulus	2.10 GPa	305 ksi	ASTM D790
Izod Impact, Notched	9.08 J/cm	17.0 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	128 °C	262 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	122 °C	252 °F	ASTM D648
Flammability, UL94	V-2	V-2	

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