

Azoty Tarnow™ TARNOFORM 300 K POM

Category : Polymer , Thermoplastic , Acetal (POM)

Material Notes:

Tribological modified grade with addition of special chalk, which causes decrease of wear. Information provided by Zakłady Azotowe w Tarnowie-Moscicach S.A.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Azoty-Tarnow-TARNOFORM-300-K-POM.php

Physical Properties	Metric	English	Comments
Density	1.44 g/cc	0.0520 lb/in ³	ISO 1183
Melt Flow	8.5 g/10 min @Load 2.16 kg, Temperature 190 °C	8.5 g/10 min @Load 4.76 lb, Temperature 374 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ISO 2039-2
Ball Indentation Hardness	157 MPa	22800 psi	358 N; ISO 2039-1
Tensile Strength, Yield	60.0 MPa	8700 psi	ISO 527
Elongation at Break	45 %	45 %	ISO 527
Flexural Strength	66.0 MPa	9570 psi	ISO 178
Izod Impact, Notched (ISO)	6.50 kJ/m ²	3.09 ft-lb/in ²	1A; ISO 180
Charpy Impact, Notched	0.650 J/cm ²	3.09 ft-lb/in ²	1eA; ISO 179

Thermal Properties	Metric	English	Comments
Specific Heat Capacity	1.48 J/g-°C	0.354 BTU/lb-°F	
Melting Point	167 °C	333 °F	10°C/min.; ISO 3146
Maximum Service Temperature, Air	100 °C	212 °F	
Deflection Temperature at 1.8 MPa (264 psi)	114 °C	237 °F	ISO 75
Vicat Softening Point	157 °C	315 °F	50 N; ISO 306
Flammability, UL94	HB @Thickness 3.20 mm	HB @Thickness 0.126 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	1.00e+15 ohm	1.00e+15 ohm	IEC 60093
Dielectric Constant	4.1	4.1	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dissipation Factor	0.0095	0.0095	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Comparative Tracking Index	600 V	600 V	IEC 112

Processing Properties	Metric	English	Comments
Processing Temperature	180 - 230 °C	356 - 446 °F	Barrel temperature
Mold Temperature	60.0 - 120 °C	140 - 248 °F	

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