

BASF Novolen® 3520 L Polypropylene

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Molded

Material Notes:

Grade containing antiblocking agent; sealing layer for OPP film.Data was collected by ISO methods and provided by BASF.

Order this product through the following link:

http://www.lookpolymers.com/polymer_BASF-Novolen-3520-L-Polypropylene.php

Physical Properties	Metric	English	Comments
Density	0.910 g/cc	0.0329 lb/in ³	
Water Absorption	0.10 %	0.10 %	
Moisture Absorption at Equilibrium	0.10 %	0.10 %	
Linear Mold Shrinkage, Flow	0.013 cm/cm	0.013 in/in	
Melt Flow	7.0 g/10 min @Load 2.16 kg, Temperature 230 °C	7.0 g/10 min @Load 4.76 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	18.0 MPa	2610 psi	
Elongation at Break	>= 50 %	>= 50 %	
Tensile Modulus	0.500 GPa	72.5 ksi	
Charpy Impact Unnotched	NB	NB	
	2.10 J/cm ² @Temperature -30.0 °C	9.99 ft-lb/in ² @Temperature -22.0 °F	
Charpy Impact, Notched	1.50 J/cm ²	7.14 ft-lb/in ²	
	0.200 J/cm ² @Temperature -30.0 °C	0.952 ft-lb/in ² @Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	185 µm/m-°C @Temperature 20.0 °C	103 µin/in-°F @Temperature 68.0 °F	
Melting Point	130 °C	266 °F	
Deflection Temperature at 0.46 MPa (66 psi)	55.0 °C	131 °F	

Thermal Properties Deflection Temperature at 1.8 MPa (264 psi)	Metric	English	Comments
Vicat Softening Point	54.0 °C	129 °F	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	$\geq 1.00 \times 10^{15}$ ohm-cm	$\geq 1.00 \times 10^{15}$ ohm-cm	
Surface Resistance	1.00×10^{14} ohm	1.00×10^{14} ohm	
Dielectric Constant	2.3	2.3	
	@Frequency 100 Hz	@Frequency 100 Hz	
	2.3	2.3	
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	140 kV/mm	3560 kV/in	
Dissipation Factor	0.000070	0.000070	
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.00020	0.00020	
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Comparative Tracking Index	600 V	600 V	

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