

BASF Ultraform® N2320 006 POM

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Copolymer, Unreinforced

Material Notes:

Description: Is a POM, high-molecular-weight grade with somewhat increased flowability for injection molding of relatively thick-walled moldings. Information provided by BASF

Order this product through the following link:

http://www.lookpolymers.com/polymer_BASF-Ultraform-N2320-006-POM.php

Physical Properties	Metric	English	Comments
Density	1.40 g/cc	0.0506 lb/in ³	ISO 1183
Water Absorption	0.80 %	0.80 %	Saturation; ISO 62
Moisture Absorption at Equilibrium	0.20 %	0.20 %	23°C; 50% RH; ISO 62
Melt Flow	3.4 g/10 min @Load 2.16 kg, Temperature 190 °C	3.4 g/10 min @Load 4.76 lb, Temperature 374 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	135 MPa @Load 36.5 kg, Time 30.0 sec	19600 psi @Load 80.5 lb, Time 0.00833 hour	ISO 2039-1
Tensile Strength, Yield	64.0 MPa	9280 psi	50 mm/min; ISO 527-2
Elongation at Break	30 %	30 %	ISO 527-2
Elongation at Yield	11 %	11 %	ISO 527-2
Modulus of Elasticity	2.60 GPa	377 ksi	ISO 527-2
Izod Impact, Notched (ISO)	6.50 kJ/m ² @Temperature 23.0 °C	3.09 ft-lb/in ² @Temperature 73.4 °F	ISO 180/A
	7.00 kJ/m ² @Temperature -30.0 °C	3.33 ft-lb/in ² @Temperature -22.0 °F	ISO 180/A
Charpy Impact Unnotched	20.0 J/cm ² @Temperature -30.0 °C	95.2 ft-lb/in ² @Temperature -22.0 °F	ISO 179/1eU
	26.0 J/cm ² @Temperature 23.0 °C	124 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eU
	0.550 J/cm ²	2.62 ft-lb/in ²	

Charpy Impact, Notched Mechanical Properties	Metric @ Temperature -30.0 °C	English @ Temperature -22.0 °F	ISO 179/1eA Comments
	0.600 J/cm ²	2.86 ft-lb/in ²	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Tensile Creep Modulus, 1000 hours	1300 MPa	189000 psi	ISO 899-1

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	12.0 µm/m-°C	6.67 µin/in-°F	DIN 53752
	@Temperature 23.0 - 55.0 °C	@Temperature 73.4 - 131 °F	
Melting Point	166 °C	331 °F	DIN 53765
Maximum Service Temperature, Air	100 °C	212 °F	
Deflection Temperature at 1.8 MPa (264 psi)	95.0 °C	203 °F	ISO 75-2
Vicat Softening Point	150 °C	302 °F	ISO 306

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	IEC 60093
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	IEC 60093
Dielectric Constant	3.8	3.8	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	3.8	3.8	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	40.0 kV/mm	1020 kV/in	IEC 60243-1
Dissipation Factor	0.0010	0.0010	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.0050	0.0050	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	600 V	600 V	Test solution A; IEC 60112
	600 V	600 V	Test solution B; IEC 60112

Processing Properties	Metric	English	Comments
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Melt Temperature Processing Properties	190 - 230 °C Metric	374 - 446 °F English	Injection-molding Comments
Mold Temperature	60.0 - 120 °C	140 - 248 °F	

Descriptive Properties	Value	Comments
Commercial Status	Europe	
Primary Processing Technique	Extrusion and Injection Molding	

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