

BASF Ultraform S 2320 003 UNC Q600 POM

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Copolymer, Unreinforced

Material Notes:

Ultraform S2320 003 UNC Q600 is an easy flowing and rapidly freezing injection molding POM grade. Contains a mold release agent.

Order this product through the following link:

http://www.lookpolymers.com/polymer_BASF-Ultraform-S-2320-003-UNC-Q600-POM.php

Physical Properties	Metric	English	Comments
Density	1.40 g/cc	0.0506 lb/in ³	ISO 1183
Water Absorption	0.80 %	0.80 %	ISO 62
Moisture Absorption at Equilibrium	0.20 %	0.20 %	23°C/50% R.H.; ISO 62
Melt Flow	11 g/10 min @Load 2.16 kg, Temperature 190 °C	11 g/10 min @Load 4.76 lb, Temperature 374 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	145 MPa	21000 psi	358/30; ISO 2039
Tensile Strength	50.0 MPa @Time 1.81e+7 sec	7250 psi @Time 5040 hour	Storage in fuel CM15_AP at +60°C
	55.0 MPa @Time 2.59e+6 sec	7980 psi @Time 720 hour	Storage in fuel CM15_AP at +60°C
	55.0 MPa @Time 1.04e+7 sec	7980 psi @Time 2880 hour	Storage in fuel CM15_AP at +60°C
Tensile Strength, Yield	65.0 MPa	9430 psi	50mm/min; ISO 527
Elongation at Break	28 %	28 %	50mm/min; ISO 527
Elongation at Yield	9.0 %	9.0 %	50mm/min; ISO 527
Modulus of Elasticity	2.70 GPa	392 ksi	ISO 527
Izod Impact, Notched (ISO)	5.50 kJ/m ² @Temperature 23.0 °C	2.62 ft-lb/in ² @Temperature 73.4 °F	ISO 180/A
	5.50 kJ/m ² @Temperature -30.0 °C	2.62 ft-lb/in ² @Temperature -22.0 °F	ISO 180/A
Charpy Impact Unnotched	18.0 J/cm ²	85.7 ft-lb/in ²	ISO 179

Mechanical Properties	Metric	English	Comments
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.550 J/cm ²	2.62 ft-lb/in ²	ISO 179
	0.500 J/cm ²	2.38 ft-lb/in ²	ISO 179
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Tensile Creep Modulus, 1000 hours	1300 MPa	189000 psi	ISO 899

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	11.0 µm/m-°C	6.11 µin/in-°F	DIN 53752
	@Temperature 23.0 - 55.0 °C	@Temperature 73.4 - 131 °F	
Melting Point	167 °C	333 °F	DIN 53765
Maximum Service Temperature, Air	100 °C	212 °F	
Deflection Temperature at 1.8 MPa (264 psi)	100 °C	212 °F	ISO 75
Vicat Softening Point	150 °C	302 °F	(50 °C/h / 50N) - B/50; ISO 306

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	IEC 60093
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	IEC 60093
Dielectric Constant	3.8	3.8	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	3.8	3.8	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Dielectric Strength	40.0 kV/mm	1020 kV/in	IEC 60243-1
Dissipation Factor	0.0010	0.0010	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.0050	0.0050	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	600 V	600 V	Test Solution B; IEC 60112
	600 V	600 V	Test Solution A; IEC 60112

Processing Properties	Metric	English	Comments
Melt Temperature	190 - 230 °C	374 - 446 °F	Injection-molding
Mold Temperature	60.0 - 120 °C	140 - 248 °F	

Descriptive Properties	Value	Comments
Color	Natural	
Commercial Status	Active America	
FDA	21 CFR 177.2470	
Impact Modified	No	
Primary Processing Technique	Injection Molding	

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