

BASF Ultramid® 82335G HS BK 102 50% Glass Filled PA6 (Conditioned)

Category: Polymer, Thermoplastic, Nylon, Nylon 6, Nylon 6, 50% Glass Fiber Filled

Material Notes:

Description: Ultramid 8235G HS BK-102 is a heat stabilized, pigmented black, 50% glass fiber reinforced PA6 injection molding compound offering excellent level of strength, stiffness, high temperature performance and dimensional stability. Its resistance to creep under load is excellent. It is available in natural, black, weather resistance and pigmented versions. Applications: Ultramid 8235G HS BK-102 is generally recommended for applications such as power tool housings, cattle ear taggers, luggage frames, fans and pressure regulator housings. Information provided by BASF

Order this product through the following link:

http://www.lookpolymers.com/polymer_BASF-Ultramid-82335G-HS-BK-102-50-Glass-Filled-PA6-Conditioned.php

Physical Properties	Metric	English	Comments
Density	1.56 g/cc	0.0564 lb/in ³	ISO 1183
Moisture Absorption at Equilibrium	1.4%	1.4 %	50% RH; ISO 62
	4.8 %	4.8 %	Saturation; ISO 62

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	145 MPa	21000 psi	ISO 527
Elongation at Break	6.0 %	6.0 %	ISO 527
Tensile Modulus	8.91 GPa	1290 ksi	ISO 527

Processing Properties	Metric	English	Comments
Melt Temperature	280 - 305 °C	536 - 581 °F	
Mold Temperature	80.0 - 95.0 °C	176 - 203 °F	
Drying Temperature	80.0°C	176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	
Moisture Content	>= 0.060 %	>= 0.060 %	
Injection Pressure	35.0 - 125 MPa	5080 - 18100 psi	

Descriptive Properties	Value	Comments
Color	BK 102	
Commercial Status	North America	



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