

## BCC Products BC 8160 Urethane Casting

Category : Polymer , Thermoset , Polyurethane, TS

### Material Notes:

BC8160 is a low viscosity two-component urethane casting compound that is specifically formulated for its flexural and impact strength. It is recommended for use for the production casting of highly wear-resistant parts and prototypes. BC8160 can be used to develop thermoplastics type prototypes. This product is a safe, easy-to-handle, room temperature mixing and curing system that does not contain TDI, MDI, or MOCA. BC8160 is relatively insensitive to typical environmental moisture and will make good void-free parts without the problems that some conventional urethane systems exhibit. Information provided by BCC Products, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_BCC-Products-BC-8160-Urethane-Casting.php](http://www.lookpolymers.com/polymer_BCC-Products-BC-8160-Urethane-Casting.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.10 g/cc	1.10 g/cc	
Brookfield Viscosity	1400 - 1500 cP @Temperature 23.9 °C	1400 - 1500 cP @Temperature 75.0 °F	Mixed, 1.5min
Linear Mold Shrinkage	0.0025 cm/cm	0.0025 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	60 - 64 @Temperature 23.9 °C	60 - 64 @Temperature 75.0 °F	
Tensile Strength, Ultimate	26.2 MPa	3800 psi	ASTM D412
Elongation at Break	400 %	400 %	ASTM D624
Tensile Modulus	0.248 GPa	36.0 ksi	
Flexural Strength	25.5 MPa	3700 psi	ASTM D790
Flexural Modulus	0.538 GPa	78.0 ksi	ASTM D790
Tear Strength	114 kN/m	650 pli	ASTM D790

Processing Properties	Metric	English	Comments
Cure Time	360 - 480 min @Temperature 24.0 °C	6.00 - 8.00 hour @Temperature 75.2 °F	demold time
	4320 - 7200 min @Temperature 24.0 °C	72.0 - 120 hour @Temperature 75.2 °F	full cure
	16 - 20 min	16 - 20 min	

Processing Properties	Metric	English	Comments
	@ Temperature 24.0 °C	@ Temperature 75.2 °F	

Descriptive Properties	Value	Comments
Mix Ratio	100:60 by weight or volume	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China