

BP Amoco Amoco® 7635 Polypropylene Homopolymer (discontinued **)

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Molded

Material Notes:

Suggested fabrication methods: Injection molding
 Features: High stiffness, Nucleated, Antistatic
 Typical applications: Rigid packaging, Consumer products
 Complies with FDA specification, Title 21, CFR 177.1520.
 Typical property data below from injection molded samples.
 Data provided by BP Amoco Polymers, Inc. This product is no longer listed in the standard Innovene product line. The polypropylene and polyethylene products of BP Amoco have been moved to the Innovene Division in 2005.

Order this product through the following link:

http://www.lookpolymers.com/polymer_BP-Amoco-Amoco-7635-Polypropylene-Homopolymer-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	0.886 - 0.926 g/cc	0.0320 - 0.0335 lb/in³	ASTM D1505
Water Absorption	<= 0.010 %	<= 0.010 %	24 hours; ASTM D570
Linear Mold Shrinkage	0.010 - 0.025 cm/cm	0.010 - 0.025 in/in	ASTM D955
Melt Flow	25 g/10 min @Load 2.16 kg, Temperature 230 °C	25 g/10 min @Load 4.76 lb, Temperature 446 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	79 - 108	79 - 108	Normal range for injection molding resins; ASTM D785
Tensile Strength, Yield	41.0 MPa	5950 psi	ASTM D638
Elongation at Break	17 %	17 %	ASTM D638
Elongation at Yield	7.0 %	7.0 %	ASTM D638
Flexural Modulus	1.90 GPa	276 ksi	ASTM D790A
Izod Impact, Notched	0.200 - 0.300 J/cm @Diameter 3.17 mm	0.375 - 0.562 ft-lb/in @Diameter 0.125 in	bar

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	65.0 °C	149 °F	UL Relative Thermal Index
Deflection Temperature at 0.46 MPa (66 psi)	129 °C	264 °F	ASTM D648
Flammability, UL94	HB	HB	

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