

Borealis Daploy™ WF420HMS High Melt Strength Polypropylene for Extrusion Coating

Category: Polymer, Thermoplastic, Polypropylene (PP), Polypropylene, Extrusion Grade

Material Notes:

Daploy WF420HMS resin is a propylene-based, structurally isomeric polymer, which combines significantly increased melt strength with largely drawability of the polymer melt. Thus, the material is generally characterized by improved processability in polymer forming technologies where stretching flows occur. Materials, such as paper and board, coated with Daploy WF420HMS have high grease resistance. They can be submerged in boiling water for a certain period of time without deterioration. Daploy WF420HMS can be used in microwave oven applications. With a considerably low coating weigh a practically pinholes-free coating can be achieved. Information provided by the Manufacturer.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Borealis-Daploy-WF420HMS-High-Melt-Strength-Polypropylene-for-Extrusion-Coating.php

Physical Properties	Metric	English	Comments
Density	0.905 g/cc	0.0327 lb/in³	ISO 1183
Melt Flow	22 g/10 min	22 g/10 min	DIN 5335/ISO 1133
	@Load 2.16 kg, Temperature 230 °C	@Load 4.76 lb, Temperature 446 °F	
Neck In	7.00 cm	2.76 in	BTM 00115
Coating Weight	10.0 g/m ²	6.25 lb/ream	BTM 00117

Mechanical Properties	Metric	English	Comments
Tensile Modulus	1.55 GPa	225 ksi	ISO 527
Charpy Impact, Notched	0.350 J/cm ²	1.67 ft-lb/in ²	ISO 179/1eA

Thermal Properties	Metric	English	Comments
Melting Point	162 - 165 °C	324 - 329 °F	ISO 3146
Vicat Softening Point	153 °C	307 °F	A/50 (10 N); ISO 306

Optical Properties	Metric	English	Comments
Gloss	100 %	100 %	ASTM D2457

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