

Borealis MG9621B Polyethylene

Category : Polymer , Thermoplastic , Polyethylene (PE)

Material Notes:

Applications: crates, and pailsInformation provided by Borealis AG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Borealis-MG9621B-Polyethylene.php

Physical Properties	Metric	English	Comments
Density	0.962 g/cc	0.0348 lb/in ³	ISO 1183
Linear Mold Shrinkage	0.010 - 0.020 cm/cm	0.010 - 0.020 in/in	
Melt Flow	12 g/10 min @Load 2.16 kg, Temperature 190 °C	12 g/10 min @Load 4.76 lb, Temperature 374 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	62	62	ISO 868
Tensile Strength, Yield	26.0 MPa	3770 psi	50mm/min; ISO 527-2
Elongation at Yield	9.0 %	9.0 %	50mm/min; ISO 527-2
Tensile Modulus	1.15 GPa	167 ksi	1mm/min; ISO 527-2
Charpy Impact, Notched	0.400 J/cm ² @Temperature 23.0 °C	1.90 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eA
	0.400 J/cm ² @Temperature -20.0 °C	1.90 ft-lb/in ² @Temperature -4.00 °F	ISO 179/1eA

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	73.0 °C	163 °F	ISO 75-2

Processing Properties	Metric	English	Comments
Melt Temperature	200 - 260 °C	392 - 500 °F	
Mold Temperature	10.0 - 40.0 °C	50.0 - 104 °F	

Descriptive Properties	Value	Comments
Hold Pressure	as low as possible	

Injection Velocity Descriptive Properties	as high as possible Value	Comments
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