

Braskem LL 118 LLDPE Blown Film Extrusion Polyethylene

Category: Polymer, Film, Thermoplastic, Polyethylene (PE), LLDPE, Linear Low Density Polyethylene (LLDPE), Film Grade

Material Notes:

Description: LL118 is a Linear Low Density Polyethylene, copolymer of butene-1, produced by Spherilene process. Developed for blown film extrusion in blends with polyethylenes. Films obtained with this product show a good processing performance balanced with good optical and mechanical properties as well as sealability. Very low gel amount. It contains antioxidant additives.38µm film gauge, obtained in 40mm extruder, with blow up ratio 2, 2:1Applications: Heavy duty bags; stretch film; "liners"; general purpose; HDPE and LDPE blends. Information provided by Braskem

Order this product through the following link:

http://www.lookpolymers.com/polymer_Braskem-LL-118-LLDPE-Blown-Film-Extrusion-Polyethylene.php

| Physical Properties | Metric | English | Comments | |
|---------------------|--------------------------------------|--------------------------------------|------------|--|
| Density | 0.916 g/cc | 0.0331 lb/in³ | ASTM D1505 | |
| Thickness | 38.0 microns | 1.50 mil | | |
| Melt Flow | 1.0 g/10 min | 1.0 g/10 min | | |
| | @Load 2.16 kg, Temperature 190 °C | @Load 4.76 lb, Temperature 374 °F | ASTM D1238 | |

| Mechanical Properties | Metric | English | Comments | |
|------------------------------------|-----------|----------|-----------------|--|
| Film Elongation at Break, MD | 1130 % | 1130 % | ASTM D882 | |
| Film Elongation at Break, TD | 1430 % | 1430 % | ASTM D882 | |
| Secant Modulus, MD | 0.180 GPa | 26.1 ksi | 1%; ASTM D882 | |
| Secant Modulus, TD | 0.200 GPa | 29.0 ksi | 1%; ASTM D882 | |
| Elmendorf Tear Strength TD | 370 g | 370 g | ASTM D1922 | |
| Dart Drop Test | 120 g | 0.265 lb | F50; ASTM D1790 | |
| Film Tensile Strength at Break, MD | 50.0 MPa | 7250 psi | ASTM D882 | |
| Film Tensile Strength at Break, TD | 40.0 MPa | 5800 psi | ASTM D882 | |

| Optical Properties | Metric | English | Comments | |
|--------------------|--------|---------|-----------------------|--|
| Gloss | 48 % | 48 % | 60° angle; ASTM D2457 | |

| Descriptive Properties | Value | Comments |
|-------------------------------|-------|----------|
| Minimum Recommended Thickness | 30 μm | |



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