

## C.O.I.M. FILCO® 658 N Non Ionic Aqueous Emulsion of Unsaturated Polyester Polymer

Category: Other Engineering Material, Additive/Filler for Polymer, Polymer, Thermoplastic

## **Material Notes:**

Description: Non lonic Aqueous Emulsion of Unsaturated Polyester PolymerGeneral Information: COIM has developed a range of polyesters for the treatment of glass fiber. These polyesters come in powder and emulsion form and are collectively known as FILCO®. The products in the FILCO® line serve to size glass fiber, to optimize the mechanical characteristics of the fiber, or to bind the fibers for the production of mat.Applications: Filco 658 N has been studied as an insoluble binder for glass fiber. Particularly for chopped strand mat, continuous strand mat and perform. It is also suggested as a film forming component of glass fiber sizing for SMC, BMC, and DMC. When Filco 658 N is used as an insoluble liquid binder benzoyl peroxide must be added (0.6 - 1.2% of active peroxide on Filco 658 N). Temperatures between 160°C and 190°C for 40 - 60 seconds are recommended for the binder cross link in the dryers during the mat production process. When Filco 658 N is used as a film former in glass fiber sizing formulations for SMC, BMC, and DMC no benzoyl peroxide should be added. In both applications the resulting products make thermosetting glass/resin composites having good physical and mechanical properties. Information provided by P.A.T. Products, Inc.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_COIM-FILCO-658-N-Non-lonic-Aqueous-Emulsion-of-Unsaturated-Polyester-Polymer.php

Physical Properties	Metric	English	Comments
Solids Content	48 - 52 %	48 - 52 %	
Particle Size	0.60 - 1.0 μm	0.60 - 1.0 μm	MA147LFE
рН	1.5 - 2.5	1.5 - 2.5	MA148LFE
Brookfield Viscosity	1.2 - 2.2 cP	1.2 - 2.2 cP	Brookfield RVT spindle 2.2 RPM
	@Temperature 20.0 °C	@Temperature 68.0 °F	

Descriptive Properties	Value	Comments
Appearance	Milky Liquid	

## Contact Songhan Plastic Technology Co.,Ltd.

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