

CP-Polymer-Technik Wellamid® 6600 GS 15 HWCP 15% Glass Sphere Filled Nylon 66, Heat Stabilized, Conditioned

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Glass Bead Filled

Material Notes:

Information provided by CP-Polymer-Technik GmbH & Co. KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_CP-Polymer-Technik-Wellamid-6600-GS-15-HWCP-15-Glass-Sphere-Filled-Nylon-66-Heat-Stabilized-Conditioned.php

Physical Properties	Metric	English	Comments
Density	1.23 g/cc	0.0444 lb/in ³	ISO 1183
Moisture Absorption at Equilibrium	2.2 - 2.7 %	2.2 - 2.7 %	23°C/50%RH, Starting when dry; DIN 53495
Linear Mold Shrinkage	0.0090 - 0.011 cm/cm @Thickness 4.00 mm	0.0090 - 0.011 in/in @Thickness 0.157 in	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	45.0 MPa	6530 psi	5 mm/min; ISO 527
Elongation at Break	20 %	20 %	5 mm/min; ISO 527
Tensile Modulus	1.70 GPa	247 ksi	ISO 527
Charpy Impact Unnotched	4.20 J/cm ² @Temperature 23.0 °C	20.0 ft-lb/in ² @Temperature 73.4 °F	ISO 179
Charpy Impact, Notched	1.20 J/cm ² @Temperature 23.0 °C	5.71 ft-lb/in ² @Temperature 73.4 °F	ISO 179

Thermal Properties	Metric	English	Comments
Melting Point	255 °C	491 °F	Kofler

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+12 ohm-cm	1.00e+12 ohm-cm	IEC 93
Surface Resistance	1.00e+10 ohm	1.00e+10 ohm	ISO 3915
Dielectric Constant	6.0 @Frequency 1e+6 Hz	6.0 @Frequency 1e+6 Hz	IEC 250
Dielectric Strength	35.0 kV/mm	889 kV/in	IEC 243-1

Electrical Properties	Metric	English	Comments
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Processing Properties	Metric	English	Comments
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Melt Temperature	265 - 290 °C	509 - 554 °F	
Mold Temperature	70.0 - 100 °C	158 - 212 °F	

Descriptive Properties	Value	Comments
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Back Pressure	Low	
Holding Pressure	High	
Injection Speed	Medium to High	
Screw Speed	Medium	

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