

## CP-Polymer-Technik Wellamid® 6600 GV 30 HW 30% Glass Fiber Nylon 66, Heat Stabilized, Conditioned

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Glass Fiber Filled

### Material Notes:

Information provided by CP-Polymer-Technik GmbH & Co. KG

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_CP-Polymer-Technik-Wellamid-6600-GV-30-HW-30-Glass-Fiber-Nylon-66-Heat-Stabilized-Conditioned.php](http://www.lookpolymers.com/polymer_CP-Polymer-Technik-Wellamid-6600-GV-30-HW-30-Glass-Fiber-Nylon-66-Heat-Stabilized-Conditioned.php)

| Physical Properties                | Metric                             | English                             | Comments                                 |
|------------------------------------|------------------------------------|-------------------------------------|------------------------------------------|
| Density                            | 1.36 g/cc                          | 0.0491 lb/in <sup>3</sup>           | ISO 1183                                 |
| Moisture Absorption at Equilibrium | 1.8 - 2.3 %                        | 1.8 - 2.3 %                         | 23°C/50%RH, Starting when dry; DIN 53495 |
| Linear Mold Shrinkage              | 0.0020 cm/cm<br>@Thickness 4.00 mm | 0.0020 in/in<br>@Thickness 0.157 in |                                          |
| Linear Mold Shrinkage, Transverse  | 0.0070 cm/cm<br>@Thickness 4.00 mm | 0.0070 in/in<br>@Thickness 0.157 in |                                          |

| Mechanical Properties     | Metric                                         | English                                            | Comments          |
|---------------------------|------------------------------------------------|----------------------------------------------------|-------------------|
| Tensile Strength at Break | 115 MPa                                        | 16700 psi                                          | 5 mm/min; ISO 527 |
| Elongation at Break       | 5.0 %                                          | 5.0 %                                              | 5 mm/min; ISO 527 |
| Tensile Modulus           | 5.50 GPa                                       | 798 ksi                                            | ISO 527           |
| Charpy Impact Unnotched   | 9.00 J/cm <sup>2</sup><br>@Temperature 23.0 °C | 42.8 ft-lb/in <sup>2</sup><br>@Temperature 73.4 °F | ISO 179           |
| Charpy Impact, Notched    | 2.00 J/cm <sup>2</sup><br>@Temperature 23.0 °C | 9.52 ft-lb/in <sup>2</sup><br>@Temperature 73.4 °F | ISO 179           |

| Thermal Properties | Metric | English | Comments |
|--------------------|--------|---------|----------|
| Melting Point      | 255 °C | 491 °F  | Kofler   |

| Electrical Properties | Metric          | English         | Comments |
|-----------------------|-----------------|-----------------|----------|
| Volume Resistivity    | 1.00e+12 ohm-cm | 1.00e+12 ohm-cm | IEC 93   |
| Surface Resistance    | 1.00e+10 ohm    | 1.00e+10 ohm    | ISO 3915 |
|                       | 6.0             | 6.0             |          |

| Dielectric Constant<br>Electrical Properties | Metric<br>@ Frequency 1e+6 Hz | English<br>@ Frequency 1e+6 Hz | IEC 250<br>Comments |
|----------------------------------------------|-------------------------------|--------------------------------|---------------------|
| Dielectric Strength                          | 35.0 kV/mm                    | 889 kV/in                      | IEC 243-1           |
| Dielectric Loss Index                        | 0.15                          | 0.15                           | At 1 MHz; IEC 250   |

| Processing Properties | Metric        | English      | Comments |
|-----------------------|---------------|--------------|----------|
| Melt Temperature      | 265 - 295 °C  | 509 - 563 °F |          |
| Mold Temperature      | 70.0 - 100 °C | 158 - 212 °F |          |

| Descriptive Properties | Value  | Comments |
|------------------------|--------|----------|
| Back Pressure          | Low    |          |
| Holding Pressure       | High   |          |
| Injection Speed        | High   |          |
| Screw Speed            | Medium |          |

## Contact Songhan Plastic Technology Co.,Ltd.

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