

CPT C-Flex® R70-214 Opaque Biocompatible TPE

Category : Polymer , Thermoplastic , Elastomer, TPE , Thermoplastic Elastomer, Melt-Processible Rubber

Material Notes:

C-Flex® is a family of patented thermoplastic elastomers which range in hardness from 5 shore A to 95 shore A. C-Flex® TPE's are biocompatible polymer blends which meet or exceed the current United States Pharmacopoeia Class VI test requirements. C-Flex® does not contain latex rubber, polyvinyl chloride, silicone rubber, or polyurethane. Information provided by Consolidated Polymer Technologies.

Order this product through the following link:

http://www.lookpolymers.com/polymer_CPT-C-Flex-R70-214-Opaque-Biocompatible-TPE.php

Physical Properties	Metric	English	Comments
Specific Gravity	0.900 g/cc	0.900 g/cc	ASTM D 792
Linear Mold Shrinkage	0.018 - 0.020 cm/cm	0.018 - 0.020 in/in	
Melt Flow	2.2 g/10 min	2.2 g/10 min	Condition D; ASTM D 1238

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	21	21	1 sec.; ASTM D 2240
Tensile Strength at Break	2.88 MPa	417 psi	ASTM D 412
Elongation at Break	844 %	844 %	ASTM D 412
100% Modulus	0.000427 GPa	0.0620 ksi	ASTM D 412
300% Modulus	0.000938 GPa	0.136 ksi	ASTM D 412
Tear Strength	11.0 kN/m	63.0 pli	Notched, Die B; ASTM D 624
	12.8 kN/m	73.0 pli	Die C; ASTM D 624
Taber Abrasion, mg/1000 Cycles	530	530	Federal Test Method Standard, 405
Compression Set	63 %	63 %	23°C; ASTM D 412
	78 %	78 %	ASTM D 412
	@Temperature 70.0 °C	@Temperature 158 °F	
Tensile Set	8.0 %	8.0 %	at 300% elongation; ASTM D 412
	16 %	16 %	at break; ASTM D 412

Processing Properties	Metric	English	Comments
Processing Temperature	163 - 204 °C	325 - 400 °F	Extrusion Temperature
Middle Barrel Temperature			Injection molding cylinder

Processing Properties	149 - 218 °C Metric	300 - 425 °F English	temperature Comments
Drying Temperature	65.6 - 93.3 °C	150 - 200 °F	Desiccant type
Injection Pressure	2.07 - 6.89 MPa	300 - 1000 psi	

Descriptive Properties	Value	Comments
Sterilization methods:	Cobalt 60, Ethylene Oxide	Steam/Autoclave not recommended

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