

## **Carlson 330 Austenitic Alloy**

Category: Metal, Nonferrous Metal, Nickel Alloy

## **Material Notes:**

General DescriptionCarlson Alloy 330 is a nickel-iron-chromium-silicon austenitic alloy. It combines high strength with excellent resistance to carburization and oxidation at temperatures to 2200°F (1200°C).330 remains completely austenitic at all temperatures; and is totally immune to sigma phase formations. With a 34 to 37 percent nickel content, 330 is highly resistant to chloride stress corrosion cracking. This high temperature alloy is often utilized for applications where conventional austenitic stainless steels are marginal. Applications 330 is used extensively in elevated temperature environments where resistance to the combined effects of thermal cycling and carburization is required. Furnace Containers – annealing, carbonitriding, malleablizing. Heat Treating Equipment – muffles, retorts, conveyor systems, baskets, boxes, quenching fixtures. Gas Turbine Components Heat Exchangers Furnace Fans Petrochemical Furnace Parts Salt Pots – neutral, cyanide Hot Pressing Platens. Information provided by Carlson

Order this product through the following link: http://www.lookpolymers.com/polymer\_Carlson-330-Austenitic-Alloy.php

Physical Properties	Metric	English	Comments
Density	7.97 g/cc	0.288 lb/in <sup>3</sup>	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	>= 483 MPa	>= 70000 psi	
Tensile Strength, Yield	>= 207 MPa	>= 30000 psi	
	@Strain 0.200 %	@Strain 0.200 %	
Elongation at Break	>= 30 %	>= 30 %	
Modulus of Elasticity	197 GPa	28500 ksi	

Thermal Properties	Metric	English	Comments
	17.5 μm/m-°C	9.70 μin/in-°F	
CTE, linear	@Temperature 21.1 - 816 °C	@Temperature 70.0 - 1500 °F	
	18.0 μm/m-°C	10.0 μin/in-°F	
	@Temperature 21.1 - 982 °C	@Temperature 70.0 - 1800 °F	
Specific Heat Capacity	0.460 J/g-°C	0.110 BTU/lb-°F	
Melting Point	1340 - 1390 °C	2450 - 2540 °F	
Solidus	1340 °C	2450 °F	
Liquidus	1390 °C	2540 °F	



Thermal Properties  Component Elements Properties	Metric Metric	English English	Comments Comments
Carbon, C	<= 0.080 %	<= 0.080 %	
Chromium, Cr	17 - 20 %	17 - 20 %	
Copper, Cu	<= 1.0 %	<= 1.0 %	
Iron, Fe	38.33 - 48.25 %	38.33 - 48.25 %	
Lead, Pb	<= 0.0050 %	<= 0.0050 %	
Manganese, Mn	<= 2.0 %	<= 2.0 %	
Nickel, Ni	34 - 37 %	34 - 37 %	
Phosphorous, P	<= 0.030 %	<= 0.030 %	
Silicon, Si	0.75 - 1.5 %	0.75 - 1.5 %	
Sulfur, S	<= 0.030 %	<= 0.030 %	
Tin, Sn	<= 0.025 %	<= 0.025 %	

Electrical Properties	Metric	English	Comments
Magnetic Permeability	1.02	1.02	B-H at 200H

## **Contact Songhan Plastic Technology Co.,Ltd.**

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