

Chesterton ARC 5ES Rapid Repair Stick

Category: Polymer, Thermoset, Epoxy

Material Notes:

Description: ARC 5ES is specifically formulated for quick reliable repairs. Its "stick" design combines the performance of a two component system with the convenience of a single component. The ARC 5ES is kneaded by hand to mix the components, which are then simply applied to the surface to be repaired. The 5ES hardens in 5-7 minutes and cures to full strength in 30 minutes. Its putty like consistency and moisture insensitive chemistry resist washout when repairing leaks. Cures under water, bonds to wet surfaces, 100% solids, non-shrinking. Benefits:Once cured, seals 3 mm (1/8") leaks up to seven atmospheres (100 psi).Putty like viscosity resist washout when sealing leaksBonds and cures under waterTough resin structure resists thermal mechanical shockLabor and down time are reduced due to ease of use and rapid curingConvenient packaging is easily carried in pocket or tool boxColor change verifies complete mixCures down to 4°C (40°F)Benchmark tested to be the best available technology for leak repairsARC 5ES is certified by NSF to NSF/ANSI Standard 61. Suggested Uses:Stop Leaks:PipesAir DuctsFiberglassConduitsRadiatorsValvesPumpsPoolsRepair:Cracked Battery CasingsLavatory FixturesCracked Tile & MarbleFasten or Adhere:SignsTemporary FixturesInformation provided by Chesterton

Order this product through the following link:

http://www.lookpolymers.com/polymer_Chesterton-ARC-5ES-Rapid-Repair-Stick.php

Physical Properties	Metric	English	Comments
Density	2.20 g/cc	0.0795 lb/in³	

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	80	80	
Compressive Strength	27.6 MPa	4000 psi	ASTM D695
Adhesive Bond Strength	11.7 MPa	1700 psi	Unclean; ASTM D1002
	15.2 MPa	2200 psi	SSPC SP3-Wet; ASTM D1002
	29.0 MPa	4200 psi	SSPC SP3-Dry; ASTM D1002

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	54.0 °C	129 °F	Wet
	121 °C	250 °F	Dry

Electrical Properties	Metric	English	Comments
Dielectric Strength	11.8 kV/mm	300 kV/in	ASTM D149

Processing Properties	Metric	English	Comments
Cure Time	9.00 min	0.150 hour	Cure Time to 90% Shore D



Processing Properties	Metricin	English hour	Comments
	@Temperature 32.0 °C	@Temperature 89.6 °F	mitiai Set
	15.0 min	0.250 hour	Initial Set
	@Temperature 16.0 °C	@Temperature 60.8 °F	initiai Set
	19.8 min	0.330 hour	Initial Set
	@Temperature 4.00 °C	@Temperature 39.2 °F	initiai Set
	30.0 min	0.500 hour	5 H OL
	@Temperature 32.0 °C	@Temperature 89.6 °F	Full Chemical
	45.0 min	0.750 hour	Full Chemical
	@Temperature 25.0 °C	@Temperature 77.0 °F	Full Chemical
	60.0 min	1.00 hour	Full Chemical
	@Temperature 16.0 °C	@Temperature 60.8 °F	
	75.0 min	1.25 hour	Full Chemical
	@Temperature 4.00 °C	@Temperature 39.2 °F	
	100 min	1.67 hour	Initial Set
	@Temperature 25.0 °C	@Temperature 77.0 °F	

Descriptive Properties	Value	Comments
Color	Black	

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