

Chesterton ARC S1 General purpose coating

Category : Polymer , Thermoset , Epoxy

Material Notes:

Description: An advanced polymer composite formulated to protect metal surfaces from corrosion and chemical attack. It is normally applied at a thickness of 250 microns (10 mils) per coat. Non-shrinking, 100% solids. ARC S1 is a low viscosity high performance composite lining that is designed to be spray applied but may also be applied by roller or brush. As a one coat system, it functions as a corrosion resistant primer for many high performance coatings. ARC S1 yields excellent barrier properties for long-term corrosion and chemical resistance in immersion exposures when used in a multicoat application. The cured ARC S1 provides a high gloss surface with adhesion and resistance to corrosion. **Benefits:** Outlasts conventional paints and coatings Long pot life allows for ease of use 100% solids, no shrinkage on cure Outstanding adhesion insures reliable performance against under film corrosion Able to be high voltage spark tested for pinhole free films **Suggested Uses:** Chemical Storage Tanks Structural Steel Pipeline Coatings Clarifier Tanks Petroleum Storage Tanks Cooling Water Systems Service Water System Thickener Tanks Information provided by Chesterton

Order this product through the following link:

http://www.lookpolymers.com/polymer_Chesterton-ARC-S1-General-purpose-coating.php

Physical Properties	Metric	English	Comments
Density	1.50 g/cc	0.0542 lb/in ³	Cured

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	85	85	ASTM D2240
Tensile Strength at Break	23.4 MPa	3400 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	41.4 MPa	6000 psi	ASTM D790
Flexural Modulus	1.93 GPa	280 ksi	ASTM D790
Adhesive Bond Strength	>= 13.8 MPa	>= 2000 psi	ASTM D4541

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	52.0 °C	126 °F	Wet Service
	80.0 °C	176 °F	Dry Service
Deflection Temperature at 0.46 MPa (66 psi)	46.0 °C	115 °F	ASTM D648

Processing Properties	Metric	English	Comments
Cure Time	240 min	4.00 hour	Tack Free
	@Temperature 32.0 °C	@Temperature 89.6 °F	

Processing Properties	Metric	English	Comments
	@Temperature 25.0 °C	@Temperature 77.0 °F	Tack Free
	420 min	7.00 hour	Tack Free
	@Temperature 16.0 °C	@Temperature 60.8 °F	
	480 min	8.00 hour	Tack Free
	@Temperature 10.0 °C	@Temperature 50.0 °F	
	720 min	12.0 hour	Light Load
	@Temperature 32.0 °C	@Temperature 89.6 °F	
	1080 min	18.0 hour	Light Load
	@Temperature 25.0 °C	@Temperature 77.0 °F	
	1440 min	24.0 hour	Light Load
	@Temperature 16.0 °C	@Temperature 60.8 °F	
	1440 min	24.0 hour	Overcoat End
	@Temperature 32.0 °C	@Temperature 89.6 °F	
	1440 min	24.0 hour	Full Load
	@Temperature 32.0 °C	@Temperature 89.6 °F	
	1800 min	30.0 hour	Overcoat End
	@Temperature 25.0 °C	@Temperature 77.0 °F	
	2160 min	36.0 hour	Light Load
	@Temperature 10.0 °C	@Temperature 50.0 °F	
	2160 min	36.0 hour	Overcoat End
	@Temperature 16.0 °C	@Temperature 60.8 °F	
	2160 min	36.0 hour	Full Load
	@Temperature 25.0 °C	@Temperature 77.0 °F	
	2640 min	44.0 hour	Overcoat End
	@Temperature 10.0 °C	@Temperature 50.0 °F	
	2880 min	48.0 hour	Full Load
	@Temperature 16.0 °C	@Temperature 60.8 °F	
	4320 min	72.0 hour	Full Load
	@Temperature 10.0 °C	@Temperature 50.0 °F	
	7200 min	120 hour	

Processing Properties	Metric @ Temperature 32.0 °C	English @ Temperature 89.6 °F	Full Chemical Comments
	10100 min @Temperature 25.0 °C	168 hour @Temperature 77.0 °F	Full Chemical
	12600 min @Temperature 16.0 °C	210 hour @Temperature 60.8 °F	Full Chemical
	134000 min @Temperature 10.0 °C	2240 hour @Temperature 50.0 °F	Full Chemical

Descriptive Properties	Value	Comments
Color	Blue	
	Light Gray	

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