

Chi Mei Kibisan® PN-127H SAN

Category : Polymer , Thermoplastic , SAN Polymer , Styrene Acrylonitrile (SAN), Molded

Material Notes:

Chemical Resistant

Order this product through the following link:

http://www.lookpolymers.com/polymer_Chi-Mei-Kibisan-PN-127H-SAN.php

Physical Properties	Metric	English	Comments
Density	1.06 g/cc	0.0383 lb/in ³	ISO 1183
Linear Mold Shrinkage	0.0020 - 0.0040 cm/cm	0.0020 - 0.0040 in/in	ASTM D955
Melt Flow	1.5 g/10 min	1.5 g/10 min	ASTM D1238
	@Load 5.00 kg, Temperature 200 °C	@Load 11.0 lb, Temperature 392 °F	
	6.5 g/10 min	6.5 g/10 min	ASTM D1238
	@Load 3.80 kg, Temperature 230 °C	@Load 8.38 lb, Temperature 446 °F	
	18 g/10 min	18 g/10 min	Melt Volume Rate (ml/10 min); ISO 1133
	@Load 10.0 kg, Temperature 220 °C	@Load 22.0 lb, Temperature 428 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	85	85	ASTM D787
Ball Indentation Hardness	164 MPa	23800 psi	H358/30; ISO 2039-1
Tensile Strength at Break	77.0 MPa	11200 psi	50 mm/min; ISO 527
Tensile Strength, Yield	80.0 MPa	11600 psi	50 mm/min; ISO 527
Elongation at Break	7.0 %	7.0 %	50 mm/min; ISO 527
Flexural Strength	109 MPa	15800 psi	2 mm/min; ISO 178
Flexural Modulus	2.70 GPa	392 ksi	2 mm/min; ISO 178
Izod Impact, Notched	0.187 J/cm	0.350 ft-lb/in	ASTM D256
	@Thickness 6.35 mm, Temperature 23.0 °C	@Thickness 0.250 in, Temperature 73.4 °F	
	0.224 J/cm	0.420 ft-lb/in	ASTM D256
	@Thickness 3.17 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	

Izod Impact Notched (ISO) Mechanical Properties	3.00 kJ/m ² Metric	1.43 ft-lb/in ² English	ISO 180/1A Comments
Izod Impact, Unnotched (ISO)	19.0 kJ/m ²	9.04 ft-lb/in ²	ISO 180/1C
Charpy Impact Unnotched	2.40 J/cm ²	11.4 ft-lb/in ²	ISO 179
Charpy Impact, Notched	0.300 J/cm ²	1.43 ft-lb/in ²	ISO 179
Impact	3.00	3.00	Impact Flexural Test Notched (KJ/m ²)
	21.0	21.0	Impact Flexural Test Unnotched (KJ/m ²)

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	87.0 °C	189 °F	unannealed; ISO 75
	99.0 °C	210 °F	annealed; ISO 75
Vicat Softening Point	104 °C	219 °F	50°C/hr; ISO 306
	@Load 5.00 kg	@Load 11.0 lb	
	104 °C	219 °F	120°C/hr; ISO 306
	@Load 5.00 kg	@Load 11.0 lb	
	108 °C	226 °F	50°C/hr; ISO 306
	@Load 1.00 kg	@Load 2.20 lb	
	110 °C	230 °F	120°C/hr; ISO 306
	@Load 1.00 kg	@Load 2.20 lb	
Flammability, UL94	HB	HB	UL 94
	@Thickness 1.59 mm	@Thickness 0.0625 in	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China