

Clariant Renol 60G33-L Nylon 6, 33% Glass Fiber Reinforced, Lubricated

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 30% Glass Fiber Filled

Material Notes:

Data provided by Clariant Masterbatches

Order this product through the following link:

http://www.lookpolymers.com/polymer_Clariant-Renol-60G33-L-Nylon-6-33-Glass-Fiber-Reinforced-Lubricated.php

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	165 MPa	24000 psi	ASTM D638
Elongation at Yield	3.0 %	3.0 %	ASTM D638
Flexural Yield Strength	248 MPa	36000 psi	ASTM D790
Flexural Modulus	8.96 GPa	1300 ksi	ASTM D790
Izod Impact, Notched	1.28 J/cm @Temperature 22.8 °C	2.40 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	215 °C	419 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	210 °C	410 °F	ASTM D648
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	

Processing Properties	Metric	English	Comments
Melt Temperature	249 - 277 °C	480 - 530 °F	
Mold Temperature	79.4 - 107 °C	175 - 225 °F	
Dry Time	2 - 4 hour @Temperature 79.4 °C	2 - 4 hour @Temperature 175 °F	to ensure moisture level is less than 0.2%
Injection Pressure	4.96 - 8.27 MPa	720 - 1200 psi	Secondary
	8.27 - 13.8 MPa	1200 - 2000 psi	Initial
Back Pressure	0.345 - 1.72 MPa	50.0 - 250 psi	
Shot Size	30 - 80 %	30 - 80 %	
Screw Speed	20 - 100 rpm	20 - 100 rpm	

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