

Clariant Renol PA2SP0004 Nylon 6 Alloy

Category : Polymer , Thermoplastic , Nylon , Nylon 6

Material Notes:

Data provided by Clariant Masterbatches

Order this product through the following link:

http://www.lookpolymers.com/polymer_Clariant-Renol-PA2SP0004-Nylon-6-Alloy.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.03 g/cc	1.03 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.018 cm/cm	0.018 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	38.6 MPa	5600 psi	ASTM D638
Flexural Modulus	1.10 GPa	160 ksi	ASTM D790
Izod Impact, Notched	0.961 J/cm @Temperature 22.8 °C	1.80 ft-lb/in @Temperature 73.0 °F	ASTM D256

Processing Properties	Metric	English	Comments
Melt Temperature	227 - 254 °C	440 - 490 °F	
Mold Temperature	65.6 - 93.3 °C	150 - 200 °F	
Dry Time	2 - 4 hour @Temperature 71.1 °C	2 - 4 hour @Temperature 160 °F	to ensure moisture content is less than 0.2%
Injection Pressure	4.96 - 8.27 MPa	720 - 1200 psi	Secondary
	8.27 - 13.8 MPa	1200 - 2000 psi	Initial
Back Pressure	0.345 - 1.72 MPa	50.0 - 250 psi	
Shot Size	30 - 80 %	30 - 80 %	
Screw Speed	20 - 100 rpm	20 - 100 rpm	

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