

Covestro Makrolon® DP1-1243 Polycarbonate, Extrusion (discontinued **)

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Extruded

Material Notes:

Information provided by Bayer Corporation, Plastics DivisionAs of 1 September 2015, Bayer MaterialScience was separated from Bayer AG and has officially adopted its new name – Covestro. This product was discontinued prior to the separation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Covestro-Makrolon-DP1-1243-Polycarbonate-Extrusion-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in ³	ASTM D792
Water Absorption	0.15 %	0.15 %	24 hr immersion; ASTM D570
Water Absorption at Saturation	0.35 %	0.35 %	Equilibrium Immersion; ASTM D570
Linear Mold Shrinkage	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	ASTM D955
Melt Flow	6.5 g/10 min @Load 1.20 kg, Temperature 300 °C	6.5 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	69.0 MPa	10000 psi	ASTM D638
Tensile Strength, Yield	63.0 MPa	9140 psi	ASTM D638
Elongation at Break	>= 50 %	>= 50 %	ASTM D638
Elongation at Yield	6.0 %	6.0 %	ASTM D638
Tensile Modulus	2.40 GPa	348 ksi	ASTM D638
Flexural Yield Strength	85.0 MPa	12300 psi	at 5% strain; ASTM D790
Flexural Modulus	2.34 GPa	339 ksi	ASTM D790
Izod Impact, Notched	8.00 J/cm @Thickness 3.17 mm	15.0 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	70.0 µm/m-°C @Temperature 20.0 °C	38.9 µin/in-°F @Temperature 68.0 °F	ASTM D696
Specific Heat Capacity	1.20 J/g-°C	0.287 BTU/lb-°F	ASTM D2766

Thermal Conductivity Thermal Properties	0.200 W/m-K Metric	1.39 BTU-in/hr-ft²-°F English	ASTM C177 Comments
Deflection Temperature at 0.46 MPa (66 psi)	138 °C	280 °F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	130 °C	266 °F	Unannealed; ASTM D648
Vicat Softening Point	152 °C	306 °F	Rate A; ASTM D1525
UL RTI, Electrical	80.0 °C	176 °F	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
UL RTI, Mechanical with Impact	80.0 °C	176 °F	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
UL RTI, Mechanical without Impact	80.0 °C	176 °F	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
Flammability, UL94	HB	HB	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	HB	HB	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
Oxygen Index	26 %	26 %	ASTM D2863

Optical Properties	Metric	English	Comments
Refractive Index	1.586	1.586	ASTM D542
Haze	1.0 %	1.0 %	ASTM D1003
	@Thickness 3.17 mm	@Thickness 0.125 in	
Transmission, Visible	88 %	88 %	ASTM D1003
	@Thickness 3.20 mm	@Thickness 0.126 in	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Surface Resistance	1.00e+15 ohm	1.00e+15 ohm	ASTM D257
Dielectric Constant	2.9	2.9	ASTM D150
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	3.0	3.0	ASTM D150
	@Frequency 60 Hz	@Frequency 60 Hz	

Electrical Properties	30.0 kV/mm Metric	762 kV/in English	Comments
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Dissipation Factor	0.00090	0.00090	ASTM D150
	@Frequency 60 Hz	@Frequency 60 Hz	
	0.010	0.010	ASTM D150
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Arc Resistance	120 sec	120 sec	Tungsten Electrodes; ASTM D495

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China