

Covestro Makrolon® ET UV540 Polycarbonate

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Extruded

Material Notes:

Main characteristics:• High toughness• Good heat resistance• Glass-like transparency, optical quality• High dimensional accuracy and

stabilityGrade characteristics:• PC/UV absorber concentrate• High viscosity; easy release• Very low plate-out• Special grade for the

coextrusion of Makrolon ET base resinsAs of 1 September 2015, Bayer MaterialScience was separated from Bayer AG and officially adopted its new name – Covestro.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Covestro-Makrolon-ET-UV540-Polycarbonate.php

Physical Properties	Metric	English	Comments
Density	1.19 g/cc	0.0430 lb/in³	ISO 1183-1
Melt Flow	10.5 g/10 min @Load 1.20 kg, Temperature 300 °C	10.5 g/10 min @Load 2.65 lb, Temperature 572 °F	ISO 1133

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	133 °C	271 °F	ISO 75-1,-2
Deflection Temperature at 1.8 MPa (264 psi)	120 °C	248 °F	ISO 75-1,-2
Vicat Softening Point	140 °C @Load 5.10 kg	284 °F @Load 11.2 lb	50°C/h; ISO 306

Processing Properties	Metric	English	Comments
Melt Temperature	290 °C	554 °F	Injection molding; ISO 294
Mold Temperature	80.0 °C	176 °F	Injection molding; ISO 294
Injection Velocity	200 mm/sec	7.87 in/sec	ISO 294

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