

Cytec Cyply® 1002 Epoxy Fiberglass Composite, Crossply

Category : Polymer , Thermoset , Epoxy

Material Notes:

CYPLY® 1002 is a cured epoxy composite material based on a unique non-woven parallel filament construction. This type of construction minimizes filament stress abrasion that can shorten fatigue life in conventional reinforced plastics. CYPLY® 1002 uses type E continuous filament fiberglass. It is supplied as cured panels or cut to size shapes. CYPLY 1002 is available in unidirectional, crossply, or isotropic fiber orientation, each offering a different balance of properties. Features and benefits include: High impact strength, chemical and corrosion resistance, high strength-to-weight ratio, excellent fatigue life and high strain capability, low notch sensitivity, increased design options (springs to rail joints), resistant to solvents and cleaning fluids, less downtime in harsh environments, weight reduction, greater capacity to store energy than 1060 spring steel. Information provided by Red Seal Electric Company.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Cytec-Cyply-1002-Epoxy-Fiberglass-Composite-Crossply.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.85 g/cc	1.85 g/cc	
Filler Content	64 %	64 %	

Mechanical Properties	Metric	English	Comments
Hardness, Barcol	70	70	
Tensile Strength, Ultimate	145 MPa	21000 psi	45° stress angle
	483 MPa	70000 psi	90° stress angle
	483 MPa	70000 psi	0° stress angle
Tensile Modulus	10.3 GPa	1500 ksi	45° stress angle
	23.4 GPa	3400 ksi	0° stress angle
	24.1 GPa	3500 ksi	90° stress angle
Flexural Strength	310 MPa	45000 psi	45° stress angle
	758 MPa	110000 psi	90° stress angle
	758 MPa	110000 psi	0° stress angle
Flexural Modulus	13.8 GPa	2000 ksi	45° stress angle
	24.1 GPa	3500 ksi	90° stress angle
	24.1 GPa	3500 ksi	0° stress angle
Compressive Strength	207 MPa	30000 psi	45° stress angle

Mechanical Properties	Metric	English	Comments
	689 MPa	100000 psi	0° stress angle
Fatigue Strength	159 MPa	23000 psi	Flexural Fatigue (SN)
	@# of Cycles 1.00e+8	@# of Cycles 1.00e+8	
	172 MPa	25000 psi	Flexural Fatigue (SN)
	@# of Cycles 1.00e+7	@# of Cycles 1.00e+7	
	214 MPa	31000 psi	Flexural Fatigue (SN)
	@# of Cycles 1.00e+6	@# of Cycles 1.00e+6	
	262 MPa	38000 psi	Flexural Fatigue (SN)
	@# of Cycles 100000	@# of Cycles 100000	
	310 MPa	45000 psi	Flexural Fatigue (SN)
	@# of Cycles 10000	@# of Cycles 10000	
	407 MPa	59000 psi	Flexural Fatigue (SN)
	@# of Cycles 1000	@# of Cycles 1000	
Shear Modulus	62.1 GPa	9000 ksi	Short Beam; 0° stress angle; span/depth 5:1; ASTM D2344-76; span/depth 5:1

Thermal Properties	Metric	English	Comments
CTE, linear	12.8 $\mu\text{m/m-}^{\circ}\text{C}$	7.10 $\mu\text{in/in-}^{\circ}\text{F}$	parallel to lengthwise filaments; ASTM D696-42T
	@Temperature -34.4 - 93.3 $^{\circ}\text{C}$	@Temperature -30.0 - 200 $^{\circ}\text{F}$	
	12.8 $\mu\text{m/m-}^{\circ}\text{C}$	7.10 $\mu\text{in/in-}^{\circ}\text{F}$	parallel to crosswise filaments; ASTM D696-42T
	@Temperature -34.4 - 93.3 $^{\circ}\text{C}$	@Temperature -30.0 - 200 $^{\circ}\text{F}$	
Specific Heat Capacity	0.879 J/g- $^{\circ}\text{C}$	0.210 BTU/lb- $^{\circ}\text{F}$	
Thermal Conductivity	0.334 W/m-K	2.32 BTU-in/hr-ft 2 - $^{\circ}\text{F}$	on 1 inch thick isotropic laminate
	@Temperature 7.22 $^{\circ}\text{C}$	@Temperature 45.0 $^{\circ}\text{F}$	
	0.336 W/m-K	2.33 BTU-in/hr-ft 2 - $^{\circ}\text{F}$	on 1 inch thick isotropic laminate
	@Temperature 2.22 $^{\circ}\text{C}$	@Temperature 36.0 $^{\circ}\text{F}$	
	0.342 W/m-K	2.37 BTU-in/hr-ft 2 - $^{\circ}\text{F}$	on 1 inch thick isotropic laminate
	@Temperature 51.7 $^{\circ}\text{C}$	@Temperature 125 $^{\circ}\text{F}$	
	0.346 W/m-K	2.40 BTU-in/hr-ft 2 - $^{\circ}\text{F}$	on 1 inch thick isotropic laminate

Thermal Properties	@Temperature 85.6 °C Metric	@Temperature 186 °F English	Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	4.90e+17 ohm-cm	4.90e+17 ohm-cm	50% RH and at 90% RH
Insulation Resistance	5.30e+15 ohm	5.30e+15 ohm	50% RH
	6.80e+10 ohm	6.80e+10 ohm	50% RH
	@Temperature 150 °C	@Temperature 302 °F	
	6.20e+11 ohm	6.20e+11 ohm	50% RH
	@Temperature 120 °C	@Temperature 248 °F	
	9.70e+12 ohm	9.70e+12 ohm	90% RH
	@Temperature 60.0 °C	@Temperature 140 °F	
	2.70e+14 ohm	2.70e+14 ohm	50% RH
	@Temperature 60.0 °C	@Temperature 140 °F	
	3.30e+14 ohm	3.30e+14 ohm	90% RH
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Dielectric Constant	4.8	4.8	50% RH
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	5.2	5.2	50% RH
	@Frequency 1000 Hz	@Frequency 1000 Hz	
	4.4	4.4	50% RH
	@Frequency 3.00e+7 Hz, Temperature 23.0 °C	@Frequency 3.00e+7 Hz, Temperature 73.4 °F	
	5.1	5.1	50% RH
	@Frequency 100000 Hz, Temperature 23.0 °C	@Frequency 100000 Hz, Temperature 73.4 °F	
	5.3	5.3	50% RH
	@Frequency 60.0 Hz, Temperature 23.0 °C	@Frequency 60.0 Hz, Temperature 73.4 °F	
	5.5	5.5	90% RH
	@Frequency 1.00e+6 Hz, Temperature 23.0 °C	@Frequency 1.00e+6 Hz, Temperature 73.4 °F	
	5.7	5.7	50% RH

Electrical Properties	Metric @Frequency 1000 Hz, Temperature 60.0 °C	English @Frequency 1000 Hz, Temperature 140 °F	Comments
	6.1	6.1	
	@Frequency 1000 Hz, Temperature 120 °C	@Frequency 1000 Hz, Temperature 248 °F	50% RH
	6.5	6.5	
	@Frequency 1000 Hz, Temperature 23.0 °C	@Frequency 1000 Hz, Temperature 73.4 °F	90% RH
	6.8	6.8	
	@Frequency 1000 Hz, Temperature 60.0 °C	@Frequency 1000 Hz, Temperature 140 °F	90% RH
	7.0	7.0	
	@Frequency 60.0 Hz, Temperature 23.0 °C	@Frequency 60.0 Hz, Temperature 73.4 °F	90% RH
	7.3	7.3	
	@Frequency 1000 Hz, Temperature 150 °C	@Frequency 1000 Hz, Temperature 302 °F	50% RH
Dielectric Strength	24.4 kV/mm	620 kV/in	50% RH
Dissipation Factor	0.0060	0.0060	
	@Frequency 1000 Hz	@Frequency 1000 Hz	50% RH
	0.017	0.017	
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	50% RH
	0.0033	0.0033	
	@Frequency 1000 Hz, Temperature 120 °C	@Frequency 1000 Hz, Temperature 248 °F	50% RH
	0.0052	0.0052	
	@Frequency 60.0 Hz, Temperature 23.0 °C	@Frequency 60.0 Hz, Temperature 73.4 °F	50% RH
	0.0087	0.0087	
	@Frequency 1000 Hz, Temperature 60.0 °C	@Frequency 1000 Hz, Temperature 140 °F	50% RH
	0.014	0.014	
	@Frequency 100000 Hz, Temperature 23.0 °C	@Frequency 100000 Hz, Temperature 73.4 °F	50% RH
	0.019	0.019	
	@Frequency 1.00e+6 Hz,	@Frequency 1.00e+6 Hz,	90% RH

Electrical Properties	Temperature 23.0 °C Metric	Temperature 73.4 °F English	Comments
	0.023	0.023	
	@Frequency 3.00e+7 Hz, Temperature 23.0 °C	@Frequency 3.00e+7 Hz, Temperature 73.4 °F	50% RH
	0.036	0.036	
	@Frequency 60.0 Hz, Temperature 23.0 °C	@Frequency 60.0 Hz, Temperature 73.4 °F	90% RH
	0.050	0.050	
	@Frequency 1000 Hz, Temperature 23.0 °C	@Frequency 1000 Hz, Temperature 73.4 °F	90% RH
	0.054	0.054	
	@Frequency 1000 Hz, Temperature 60.0 °C	@Frequency 1000 Hz, Temperature 140 °F	90% RH
	0.13	0.13	
	@Frequency 1000 Hz, Temperature 150 °C	@Frequency 1000 Hz, Temperature 302 °F	50% RH
Arc Resistance	20 sec	20 sec	with filaments; 50% RH and at 90% RH
	80 sec	80 sec	across filaments; 50% RH and at 90% RH

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