

DSM Akulon® K224-G4U (Dry) 23% Glass Reinforced Nylon 6 (North America)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 30% Glass Fiber Filled

Material Notes:

Description: The Akulon portfolio is engineered for optimum performance to suit different processing techniques and end use markets. Unfilled Extrusion Resins Akulon resins are available with melt viscosities to suit all extrusion processes: barrier and coating film, tube and hose, monofilament, stock shapes. Akulon resins are characterized by: consistent quality high purity for film applications, low gel contents. Molding Resins Suited to all engineering demands: Unfilled low and medium viscosity grades Toughened unfilled grades Glass reinforced from 20-45% filled Low warpage reinforced grades Flame retardant; UL V0 rated and glow wire types Halogen free FR grades Blow moldable materials Laser markable resins Laser weldable, high burst pressure grades Toughened, reinforced resins High stiffness grades for metal replacement Akulon Ultraflow resins have high flow with mechanical properties similar to standard materials. Exceptional flow allows: productivity gains in molding lower built in stresses better surface appearance system cost reductions Applications for Molding resins There is an Akulon resin available suitable for any application requiring polyamides. Key areas where DSM has specific application knowledge are Automotive Under the hood and engine components Exterior and interior applications Electrical components and connectors Electrical Low voltage power distribution Lighting Power connectors Consumer Durables Power and lawn and garden tools Small Appliances Sports and leisure equipment Furniture accessories Industrial Goods Transportation (railways) Information provided by DSM.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DSM-Akulon-K224-G4U-Dry-23-Glass-Reinforced-Nylon-6-North-America.php

Physical Properties	Metric	English	Comments
Density	1.30 g/cc	0.0470 lb/in ³	ISO 1183
Water Absorption	7.0 %	7.0 %	Sim. to ISO 62
Moisture Absorption at Equilibrium	2.1 %	2.1 %	Humidity Absorption; Sim. to ISO 62
Linear Mold Shrinkage, Flow	0.0070 cm/cm	0.0070 in/in	ISO 294-4
Linear Mold Shrinkage, Transverse	0.011 cm/cm	0.011 in/in	ISO 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	130 MPa	18900 psi	ISO 527-1/-2
Elongation at Break	3.5 %	3.5 %	ISO 527-1/-2
Tensile Modulus	7.50 GPa	1090 ksi	ISO 527-1/-2
Charpy Impact Unnotched	5.50 J/cm ²	26.2 ft-lb/in ²	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	6.00 J/cm ²	28.6 ft-lb/in ²	ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	0.350 J/cm ²	1.67 ft-lb/in ²	

Charpy Impact, Notched Mechanical Properties	Metric @ Temperature -30.0 °C	English @ Temperature -22.0 °F	ISO 179/1eA Comments
	0.600 J/cm²	2.86 ft-lb/in²	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	25.0 µm/m-°C @Temperature 20.0 °C	13.9 µin/in-°F @Temperature 68.0 °F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	105 µm/m-°C @Temperature 20.0 °C	58.3 µin/in-°F @Temperature 68.0 °F	ISO 11359-1/-2
Melting Point	220 °C	428 °F	10°C/min; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	215 °C	419 °F	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	200 °C	392 °F	ISO 75-1/-2
Flammability, UL94	HB @Thickness 0.710 mm	HB @Thickness 0.0280 in	IEC 60695-11-10
	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	IEC 60695-11-10

Descriptive Properties	Value	Comments
Injection molding	Yes	
Lubricants	Yes	
Release Agent	Yes	
With Fillers	Yes	

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