

DSM Akulon® S223-HG7 Nylon 66-35% Glass Reinforced (European and Asian Grade) (Dry)

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 40% Glass Fiber Filled

Material Notes:

The Akulon® product portfolio is engineered for optimum performance to suit different processing techniques and end use markets. Akulon Nylon 6 is used for extrusion applications including barrier film, stock shapes, convoluted tubes, and monofilament. Akulon XP is a high-productivity, high-performance PA6 grade for film extrusion processes. Medium viscosity, unreinforced or reinforced Akulon grades are used for various injection molding and blow molding applications. Akulon® Ultraflow® is a high-productivity, high-performance PA6 family for molding processes. Key applications for Akulon: Automotive: Intake manifold, Engine, Powertrain, Airbag containers, Exterior trim, Interior trim, Electrical components and connectors Consumer durables: Power tools, Lawn and garden tools, Small appliances, Sports and leisure equipment, Furniture, Industrial Goods, Transportation E&E: Low voltage switch gear/power distribution, Lighting, Power connectors Film: Specialty and barrier films Information provided by DSM.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DSM-Akulon-S223-HG7-Nylon-66-35-Glass-Reinforced-European-and-Asian-Grade-Dry.php

Physical Properties	Metric	English	Comments
Density	1.41 g/cc	0.0509 lb/in ³	ISO 1183
Water Absorption	5.5 %	5.5 %	Sim. to ISO 62
Moisture Absorption at Equilibrium	1.5 %	1.5 %	Humidity Absorption; Sim. to ISO 62

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	210 MPa	30500 psi	ISO 527-1/-2
Elongation at Break	3.0 %	3.0 %	ISO 527-1/-2
Tensile Modulus	11.0 GPa	1600 ksi	ISO 527-1/-2
Charpy Impact Unnotched	7.50 J/cm ²	35.7 ft-lb/in ²	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	9.50 J/cm ²	45.2 ft-lb/in ²	ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	1.10 J/cm ²	5.24 ft-lb/in ²	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	1.30 J/cm ²	6.19 ft-lb/in ²	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
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Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	20.0 $\mu\text{m}/\text{m}\cdot^\circ\text{C}$	11.1 $\mu\text{in}/\text{in}\cdot^\circ\text{F}$	ISO 11359-1/-2
	@Temperature 20.0 $^\circ\text{C}$	@Temperature 68.0 $^\circ\text{F}$	
CTE, linear, Transverse to Flow	60.0 $\mu\text{m}/\text{m}\cdot^\circ\text{C}$	33.3 $\mu\text{in}/\text{in}\cdot^\circ\text{F}$	ISO 11359-1/-2
	@Temperature 20.0 $^\circ\text{C}$	@Temperature 68.0 $^\circ\text{F}$	
Melting Point	260 $^\circ\text{C}$	500 $^\circ\text{F}$	10 $^\circ\text{C}/\text{min}$; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	260 $^\circ\text{C}$	500 $^\circ\text{F}$	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	255 $^\circ\text{C}$	491 $^\circ\text{F}$	ISO 75-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	HB	HB	IEC 60695-11-10
	@Thickness 0.710 mm	@Thickness 0.0280 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	IEC 60093
Dielectric Constant	3.6	3.6	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	4.0	4.0	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	35.0 kV/mm	889 kV/in	IEC 60243-1
Dissipation Factor	0.0050	0.0050	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.014	0.014	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Comparative Tracking Index	500 V	500 V	IEC 60112

Descriptive Properties	Value	Comments
Heat stabilized or stable to heat	Yes	
Injection molding	Yes	
Release Agent	Yes	
With Fillers	Yes	

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