

## DSM Arnitel® EL740 74 Shore D, Injection Grade Copolyester Elastomer (North America)

Category : Polymer , Thermoplastic , Elastomer, TPE , Polyester TPE , Polyester, TP

### Material Notes:

**Product description:** Arnitel® combines the advantages of engineering thermoplastics, being easy to process with excellent mechanical properties, at the same time with the flexibility of rubbers. Arnitel does not require vulcanization. This leads to substantial reductions in part cost. Arnitel can be used over a wide range of temperatures. Arnitel has exceptional fatigue, creep resistance and resistance to oils, greases and many other chemicals. **Characteristics of Arnitel:** Excellent strength over a wide range of temperatures Excellent dynamic properties e.g. creep and fatigue High heat resistance Exceptional resistance to oils and greases Good chemical resistance High degree of versatility in processing Easy coloring using masterbatches Surface quality from high gloss to textured Excellent heat resistance (long term 165°C) Good electrical insulation properties Low moisture absorption, excellent dimensional stability Easy flow, fast cooling times **Typical Applications:** **Automotive:** Arnitel® is extensively used in the automotive industry for applications requiring exceptional fatigue resistance and resistance to oil and greases. Examples are: Rack and Pinion Bellows, Constant Velocity Joint Boots (CVJ Boots), Air brake tubings. **Arnitel in the Electronic and Consumer Goods Industry:** Arnitel® finds enormous potential and is also widely used in consumer electronic companies. Arnitel® is a good choice for low noise gears where their exceptional processability without any defects such as flash, makes it the material solution of choice. Arnitel® is also used in highly demanding applications such as in mobile phone antennas. Arnitel® has exceptional flexibility and can perform or even outperform functions that normally require conventional rubbers. Available in a wide range of hardnesses, Arnitel can replace metals, thermoplastics, leather and rubber, often with a reduction in finished part costs. Information provided by DSM.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_DSM-Arnitel-EL740-74-Shore-D-Injection-Grade-Copolyester-Elastomer-North-America.php](http://www.lookpolymers.com/polymer_DSM-Arnitel-EL740-74-Shore-D-Injection-Grade-Copolyester-Elastomer-North-America.php)

Physical Properties	Metric	English	Comments
Density	1.29 g/cc	0.0466 lb/in <sup>3</sup>	ISO 1183
Water Absorption	0.60 %	0.60 %	Sim. to ISO 62
Moisture Absorption at Equilibrium	0.15 %	0.15 %	Humidity Absorption; Sim. to ISO 62
Melt Flow	19.35 g/10 min @Load 2.16 kg, Temperature 230 °C	19.35 g/10 min @Load 4.76 lb, Temperature 446 °F	Calculated from Volume Flow Rate of 15 cm <sup>3</sup> /10 min; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	72	72	3 s; ISO 868
Tensile Strength at Break	38.0 MPa	5510 psi	ISO 527-1/-2
Tensile Strength, Yield	24.9 MPa @Strain 50.0 %	3610 psi @Strain 50.0 %	ISO 527-1/-2
	31.2 MPa	4530 psi	

Mechanical Properties	Metric	English	ISO 527-1/-2 Comments
	34.4 MPa @Strain 10.0 %	4990 psi @Strain 10.0 %	ISO 527-1/-2
Elongation at Break	250 %	250 %	ISO 527-1/-2
Elongation at Yield	10 %	10 %	ISO 527-1/-2
Tensile Modulus	1.00 GPa	145 ksi	ISO 527-1/-2
Izod Impact, Notched (ISO)	9.00 kJ/m <sup>2</sup> @Temperature 23.0 °C	4.28 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 180/1A
Charpy Impact, Notched	0.600 J/cm <sup>2</sup> @Temperature -30.0 °C	2.86 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	ISO 179/1eA
	1.00 J/cm <sup>2</sup> @Temperature 23.0 °C	4.76 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 179/1eA

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	110 µm/m-°C @Temperature 20.0 °C	61.1 µin/in-°F @Temperature 68.0 °F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	110 µm/m-°C @Temperature 20.0 °C	61.1 µin/in-°F @Temperature 68.0 °F	ISO 11359-1/-2
Melting Point	221 °C	430 °F	10°C/min; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	120 °C	248 °F	ISO 75-1/-2
Vicat Softening Point	160 °C	320 °F	50°C/h 50N; ISO 306
	210 °C	410 °F	50°C/h 10N; ISO 306
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	IEC 60695-11-10
Glow Wire Test	850 °C @Thickness 1.00 mm	1560 °F @Thickness 0.0394 in	Glow Wire Ignition Temperature GWIT; IEC 60695-2-13

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	IEC 60093

Electrical Properties	Metric	English	Comments
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	23.0 kV/mm	584 kV/in	IEC 60243-1
Dissipation Factor	0.030	0.030	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Comparative Tracking Index	600 V	600 V	IEC 60112

Descriptive Properties	Value	Comments
High impact or impact modified	Yes	
Injection molding	Yes	
Without Fillers	Yes	

## Contact Songhan Plastic Technology Co.,Ltd.

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