

## DSM Arnitel® PB581-H Polyether Ester Elastomer (European Grade) (discontinued \*\*)

Category : Polymer , Thermoplastic , Elastomer, TPE , Polyester TPE , Polyester, TP , Polyether Ester Elastomer

### Material Notes:

**Product description:** Arnitel® combines the advantages of engineering thermoplastics, being easy to process with excellent mechanical properties, at the same time with the flexibility of rubbers. Arnitel does not require vulcanization. This leads to substantial reductions in part cost. Arnitel can be used over a wide range of temperatures. Arnitel has exceptional fatigue, creep resistance and resistance to oils, greases and many other chemicals. **Characteristics of Arnitel:** Excellent strength over a wide range of temperatures Excellent dynamic properties e.g. creep and fatigue High heat resistance Exceptional resistance to oils and greases Good chemical resistance High degree of versatility in processing Easy coloring using masterbatches Surface quality from high gloss to textured Excellent heat resistance (long term 165°C) Good electrical insulation properties Low moisture absorption, excellent dimensional stability Easy flow, fast cooling times

**Typical Applications:**

**Automotive:** Arnitel® is extensively used in the automotive industry for applications requiring exceptional fatigue resistance and resistance to oil and greases. Examples are: Rack and Pinion Bellows, Constant Velocity Joint Boots (CVJ Boots), Air brake tubings. Arnitel in the

**Electronic and Consumer Goods Industry:** Arnitel® finds enormous potential and is also widely used in the consumer electronics by some of the world's best companies. Arnitel® is the best choice for low noise gears where their exceptional processability without any defects such as flash, makes it the material solution of choice. Arnitel® is also used in highly demanding applications such as in mobile phone antennas. Arnitel® has exceptional flexibility and can perform or even outperform functions that normally require conventional rubbers.

Available in a wide range of hardnesses, Arnitel can replace metals, thermoplastics, leather and rubber, often with a reduction in finished part costs. Information provided by DSM.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_DSM-Arnitel-PB581-H-Polyether-Ester-Elastomer-European-Grade-nbspdiscontinued-.php](http://www.lookpolymers.com/polymer_DSM-Arnitel-PB581-H-Polyether-Ester-Elastomer-European-Grade-nbspdiscontinued-.php)

| Physical Properties | Metric  | English   | Comments  |
|---------------------|---|---|---|
| Density             | 1.23 g/cc   | 0.0444 lb/in <sup>3</sup>                             | ISO 1183  |
| Melt Flow           | 7.38 g/10 min<br>@Load 10.0 kg,<br>Temperature 230 °C | 7.38 g/10 min<br>@Load 22.0 lb,<br>Temperature 446 °F | Calculated from Volume Flow Rate of 6 cm <sup>3</sup> /10min.; ISO 1133 |

| Mechanical Properties     | Metric                     | English                    | Comments     |
|---------------------------|----------------------------|----------------------------|--------------|
| Hardness, Shore D         | 56                         | 56                         | 3s; ISO 868  |
| Tensile Strength at Break | 25.5 MPa                   | 3700 psi                   | ISO 527-1/-2 |
| Tensile Strength, Yield   | 8.50 MPa<br>@Strain 5.00 % | 1230 psi<br>@Strain 5.00 % | ISO 527-1/-2 |
|                           | 12.7 MPa<br>@Strain 10.0 % | 1840 psi<br>@Strain 10.0 % | ISO 527-1/-2 |
|                           | 17.8 MPa                   | 2580 psi                   |              |

| Mechanical Properties      | Metric<br>@Strain 50.0 % | English<br>@Strain 50.0 %  | ISO 527-1/-2<br>Comments |
|----------------------------|--------------------------|----------------------------|--------------------------|
|                            | 20.0 MPa                 | 2900 psi                   | ISO 527-1/-2             |
|                            | @Strain 100 %            | @Strain 100 %              |                          |
| Elongation at Break        | 185 %                    | 185 %                      | ISO 527-1/-2             |
| Tensile Modulus            | 0.280 GPa                | 40.6 ksi                   | ISO 527-1/-2             |
| Izod Impact, Notched (ISO) | NB                       | NB                         | ISO 180/1A               |
|                            | @Temperature 23.0 °C     | @Temperature 73.4 °F       |                          |
| Charpy Impact, Notched     | 1.40 J/cm <sup>2</sup>   | 6.66 ft-lb/in <sup>2</sup> | ISO 179/1eA              |
|                            | @Temperature -30.0 °C    | @Temperature -22.0 °F      |                          |
|                            | NB                       | NB                         | ISO 179/1eA              |
|                            | @Temperature 23.0 °C     | @Temperature 73.4 °F       |                          |

| Thermal Properties                          | Metric | English | Comments                 |
|---|--------|---------|--------------------------|
| Melting Point                               | 220 °C | 428 °F  | 10°C/min; ISO 11357-1/-3 |
| Deflection Temperature at 0.46 MPa (66 psi) | 100 °C | 212 °F  | ISO 75-1/-2              |
| Vicat Softening Point                       | 105 °C | 221 °F  | 50°C/h 50N; ISO 306      |
|   | 205 °C | 401 °F  | 50°C/h 10N; ISO 306      |

| Descriptive Properties            | Value | Comments |
|-----------------------------------|-------|----------|
| Blow Molding                      | Yes   |          |
| Heat stabilized or stable to heat | Yes   |          |
| High impact or impact modified    | Yes   |          |
| Without Fillers                   | Yes   |          |

## Contact Songhan Plastic Technology Co.,Ltd.

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