

DSM Arnitel® UM622 Polyether Ester Elastomer (European Grade) (discontinued **)

Category : Polymer , Thermoplastic , Elastomer, TPE , Polyester TPE , Polyester, TP , Polyether Ester Elastomer

Material Notes:

Product description: Arnitel® combines the advantages of engineering thermoplastics, being easy to process with excellent mechanical properties, at the same time with the flexibility of rubbers. Arnitel does not require vulcanization. This leads to substantial reductions in part cost. Arnitel can be used over a wide range of temperatures. Arnitel has exceptional fatigue, creep resistance and resistance to oils, greases and many other chemicals. **Characteristics of Arnitel:** Excellent strength over a wide range of temperatures Excellent dynamic properties e.g. creep and fatigue High heat resistance Exceptional resistance to oils and greases Good chemical resistance High degree of versatility in processing Easy coloring using masterbatches Surface quality from high gloss to textured Excellent heat resistance (long term 165°C) Good electrical insulation properties Low moisture absorption, excellent dimensional stability Easy flow, fast cooling times

Typical Applications:

Automotive: Arnitel® is extensively used in the automotive industry for applications requiring exceptional fatigue resistance and resistance to oil and greases. Examples are: Rack and Pinion Bellows, Constant Velocity Joint Boots (CVJ Boots), Air brake tubings.

Electronic and Consumer Goods Industry: Arnitel® finds enormous potential and is also widely used in the consumer electronics by some of the world's best companies. Arnitel® is the best choice for low noise gears where their exceptional processability without any defects such as flash, makes it the material solution of choice. Arnitel® is also used in highly demanding applications such as in mobile phone antennas. Arnitel® has exceptional flexibility and can perform or even outperform functions that normally require conventional rubbers.

Available in a wide range of hardnesses, Arnitel can replace metals, thermoplastics, leather and rubber, often with a reduction in finished part costs. Information provided by DSM.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DSM-Arnitel-UM622-Polyether-Ester-Elastomer-European-Grade-nbspdiscontinued-.php

| Physical Properties | Metric | English | Comments |
|------------------------------------|---|---|--|
| Density | 1.27 g/cc | 0.0459 lb/in ³ | ISO 1183 |
| Water Absorption | 0.60 % | 0.60 % | Sim. to ISO 62 |
| Moisture Absorption at Equilibrium | 0.25 % | 0.25 % | Humidity Absorption; Sim. to ISO 62 |
| Melt Flow | 38.1 g/10 min @Load 2.16 kg, Temperature 240 °C | 38.1 g/10 min @Load 4.76 lb, Temperature 464 °F | Calculated from Volume Flow Rate of 30 cm ³ /10min.; ISO 1133 |

| Mechanical Properties | Metric | English | Comments |
|---------------------------|----------------------------|----------------------------|--------------|
| Hardness, Shore D | 62 | 62 | 3s; ISO 868 |
| Tensile Strength at Break | 30.0 MPa | 4350 psi | ISO 527-1/-2 |
| Tensile Strength, Yield | 14.0 MPa @Strain 5.00 % | 2030 psi @Strain 5.00 % | ISO 527-1/-2 |
| | 19.0 MPa | 2760 psi | |

| Mechanical Properties | Metric | English | ISO 527-1/-2 Comments |
|----------------------------|-----------------------|-----------------------|--------------------------|
| | 21.0 MPa | 3050 psi | ISO 527-1/-2 |
| | @Strain 50.0 % | @Strain 50.0 % | |
| Elongation at Break | 325 % | 325 % | ISO 527-1/-2 |
| Tensile Modulus | 0.350 GPa | 50.8 ksi | ISO 527-1/-2 |
| Izod Impact, Notched (ISO) | NB | NB | ISO 180/1A |
| | @Temperature 23.0 °C | @Temperature 73.4 °F | |
| Charpy Impact, Notched | 0.600 J/cm² | 2.86 ft-lb/in² | ISO 179/1eA |
| | @Temperature -30.0 °C | @Temperature -22.0 °F | |
| | NB | NB | ISO 179/1eA |
| | @Temperature 23.0 °C | @Temperature 73.4 °F | |

| Thermal Properties | Metric | English | Comments |
|---|----------------------|----------------------|--------------------------|
| CTE, linear, Parallel to Flow | 160 µm/m-°C | 88.9 µin/in-°F | ISO 11359-1/-2 |
| | @Temperature 20.0 °C | @Temperature 68.0 °F | |
| Melting Point | 220 °C | 428 °F | 10°C/min; ISO 11357-1/-3 |
| Deflection Temperature at 0.46 MPa (66 psi) | 80.0 °C | 176 °F | ISO 75-1/-2 |
| Vicat Softening Point | 85.0 °C | 185 °F | 50°C/h 50N; ISO 306 |
| Flammability, UL94 | HB | HB | IEC 60695-11-10 |
| | @Thickness 1.60 mm | @Thickness 0.0630 in | |
| | HB | HB | IEC 60695-11-10 |
| | @Thickness 0.750 mm | @Thickness 0.0295 in | |

| Electrical Properties | Metric | English | Comments |
|----------------------------|--------|---------|-----------|
| Comparative Tracking Index | 600 V | 600 V | IEC 60112 |

| Descriptive Properties | Value | Comments |
|-----------------------------------|-------|----------|
| Coating | Yes | |
| Film Extrusion | Yes | |
| Heat stabilized or stable to heat | Yes | |
| High impact or impact modified | Yes | |

| Descriptive Properties Injection molding | Value Yes | Comments |
|---|--------------|----------|
| Light stabilized or stable to light | Yes | |
| Other Extrusion | Yes | |
| Sheet extrusion | Yes | |
| U.V. stabilized or stable to weather | Yes | |
| Without Fillers | Yes | |

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