

DSM Biomedical Elasthane™ 55D Thermoplastic Polyether Polyurethane (TPU)

Category: Polymer, Thermoplastic, Polyurethane, TP, Thermoplastic Polyurethane (TPUR), Polyether Grade

Material Notes:

A high tensile strength, aromatic biomedical polymer with an exceptional combination of mechanical properties plus biological compatibility Elasthane™ TPU exhibits outstanding hydrolytic stability. Widely Used This polyether-based polymer is designed to support long-term implantation and has been used in many commercially available medical devices including cardiovascular, neurostimulation and orthopedic implants. Tailor Made Elasthane™ TPU can be enhanced with SME® technology to incorporate end groups that can address the needs of specific device applications. This eliminates the need for additional surface processing steps after the device component is fabricated. Summary of Product BenefitsExcellent mechanical properties and abrasion resistance Hydrolytically stable Biocompatibile Adaptable with SME® technology Established FDA Master File Information provided by DSM Biomedical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DSM-Biomedical-Elasthane-55D-Thermoplastic-Polyether-Polyurethane-TPU.php

| Physical Properties | Metric | English | Comments |
|-----------------------------------|--------------------------------------|--------------------------------------|------------------------|
| Specific Gravity | 1.16 g/cc | 1.16 g/cc | ASTM D792 |
| Linear Mold Shrinkage | 0.014 cm/cm | 0.014 in/in | 4 inch disk; ASTM D955 |
| Linear Mold Shrinkage, Transverse | 0.0050 - 0.010 cm/cm | 0.0050 - 0.010 in/in | Flame Bar; ASTM D955 |
| Melt Flow | 13 g/10 min | 13 g/10 min | ASTM D1238 |
| | @Load 2.16 kg, Temperature 224 °C | @Load 4.76 lb, Temperature 435 °F | |

| Mechanical Properties | Metric | English | Comments |
|----------------------------|----------------|----------------|------------------------------|
| Hardness, Shore D | 55 | 55 | ASTM D2240 |
| Tensile Strength, Ultimate | 54.11 MPa | 7848 psi | ASTM D1708 |
| Tensile Stress | 11.9 MPa | 1720 psi | ASTM D1708 |
| Telisiie ottess | @Strain 50.0 % | @Strain 50.0 % | ACTIVIDATION |
| | 15.0 MPa | 2170 psi | ASTM D1708 |
| | @Strain 100 % | @Strain 100 % | ASTRIBITION |
| | 33.7 MPa | 4890 psi | ASTM D1708 |
| | @Strain 300 % | @Strain 300 % | AS IN DI 108 |
| Elongation at Break | 382 % | 382 % | ASTM D1708 |
| Flexural Strength | 6.16 MPa | 893 psi | at 5% deflection; ASTM D790 |
| Flexural Modulus | 0.149 GPa | 21.6 ksi | 1% Secant Modulus; ASTM D790 |
| | | | |



| Tear Strength Mechanical Properties | 137 kN/m Metric | 791 oli English | Ola 'C' ASTM D624 Comments |
|--|----------------------|----------------------|-------------------------------|
| Taber Abrasion, mg/1000 Cycles | 48 | 48 | H-18 Wheel; ASTM D1044 |
| Compression Set | 40 % | 40 % | 22 hours; ASTM D395 |
| | @Temperature 25.0 °C | @Temperature 77.0 °F | |

| Thermal Properties | Metric | English | Comments |
|-----------------------|----------------------|----------------------|------------|
| CTE, linear | 152.2 μm/m-°C | 84.56 μin/in-°F | ASTM E-831 |
| | @Temperature 20.0 °C | @Temperature 68.0 °F | |
| Vicat Softening Point | 129 °C | 264 °F | ASTM D1525 |

| Electrical Properties | Metric | English | Comments |
|-----------------------|------------------|------------------|-----------|
| Dielectric Constant | 5.2 | 5.2 | ASTM D150 |
| | @Frequency 60 Hz | @Frequency 60 Hz | |
| Dielectric Strength | 15.2 kV/mm | 385 kV/in | ASTM D149 |

| Processing Properties | Metric | English | Comments |
|------------------------|--------------|--------------|------------------------------|
| Processing Temperature | 194 - 210 °C | 381 - 410 °F | Optimum Extrusion Conditions |

| Descriptive Properties | Value | Comments |
|------------------------|------------------------|----------|
| Color | Clear to Amber pellets | |
| Cytotoxicity | Non-cytotoxic | |
| Hemocompatibility | Non-hemolytic | |

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