

DSM Novamid® 2420J PA666

Category : Polymer , Thermoplastic , Nylon , Nylon 6/66

Material Notes:

Extrusion

Order this product through the following link:

http://www.lookpolymers.com/polymer_DSM-Novamid-2420J-PA666.php

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in³	dry; ISO 1183
Moisture Absorption	3.50 %	3.50 %	Sim. To ISO 62
Viscosity	70000 cP	70000 cP	
	@Shear Rate 10000 1/s, Temperature 240 °C	@Shear Rate 10000 1/s, Temperature 464 °F	
	70000 cP	70000 cP	
	@Shear Rate 10000 1/s, Temperature 260 °C	@Shear Rate 10000 1/s, Temperature 500 °F	
	70000 cP	70000 cP	
	@Shear Rate 10000 1/s, Temperature 280 °C	@Shear Rate 10000 1/s, Temperature 536 °F	
Viscosity	600000 cP	600000 cP	
	@Shear Rate 0.100 1/s, Temperature 280 °C	@Shear Rate 0.100 1/s, Temperature 536 °F	
	850000 cP	850000 cP	
	@Shear Rate 0.100 1/s, Temperature 260 °C	@Shear Rate 0.100 1/s, Temperature 500 °F	
	1.25e+6 cP	1.25e+6 cP	
	@Shear Rate 0.100 1/s, Temperature 240 °C	@Shear Rate 0.100 1/s, Temperature 464 °F	
Viscosity Test	183 cm³/g	183 cm³/g	Viscosity Number; ISO 307, 1157, 1628

Thermal Properties	Metric	English	Comments
Melting Point	193 °C	379 °F	10°C/min,dry; ISO 11357-1/-3

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