

DSM Stanyl® TW271F6 Nylon 46-30% Glass Reinforced (European and Asian Grade) (Dry)

Category : Polymer , Thermoplastic , Nylon , Nylon 46 , Nylon 46, Glass Fiber Reinforced

Material Notes:

Stanyl is a high performance polyamide providing good performance and value across a broad range of automotive and electronic applications. Stanyl offers: Highest mechanical properties at high temperatures Excellent resistance to wear and low friction Outstanding flow for easy processing and exceptional design freedom Stanyl High Flow grades that match the best flowing LCPs while maintaining a high level of mechanical properties Key Applications: Automotive: Powertrain components, Charge-air coolers, EPS and ETC gears, Motor Sensors, Auto connectors, Chain tensioners E&E: Connectors, Microswitches, Bobbins, Memory modules, Motor components, Industrial, Specialty films and fibers, Consumer appliances Information provided by DSM.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DSM-Stanyl-TW271F6-Nylon-46-30-Glass-Reinforced-European-and-Asian-Grade-Dry.php

Physical Properties	Metric	English	Comments
Density	1.54 g/cc	0.0556 lb/in ³	ISO 1183
Water Absorption	7.8 %	7.8 %	Sim. to ISO 62
Moisture Absorption at Equilibrium	2.2 %	2.2 %	Humidity Absorption; Sim. to ISO 62
Viscosity Test	145 cm ³ /g	145 cm ³ /g	Viscosity Number
Linear Mold Shrinkage, Flow	0.0050 cm/cm	0.0050 in/in	ISO 294-4
Linear Mold Shrinkage, Transverse	0.013 cm/cm	0.013 in/in	ISO 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	190 MPa	27600 psi	ISO 527-1/-2
Elongation at Break	3.7 %	3.7 %	ISO 527-1/-2
Tensile Modulus	8.90 GPa	1290 ksi	ISO 527-1/-2
Charpy Impact, Notched	1.30 J/cm ² @Temperature 23.0 °C	6.19 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eA

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	20.0 µm/m-°C @Temperature 20.0 °C	11.1 µin/in-°F @Temperature 68.0 °F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	80.0 µm/m-°C @Temperature 20.0 °C	44.4 µin/in-°F @Temperature 68.0 °F	ISO 11359-1/-2

Melting Point Thermal Properties	295 °C Metric	553 °F English	10°C/min: ISO 11357-1/-3 Comments
Deflection Temperature at 0.46 MPa (66 psi)	290 °C	554 °F	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	290 °C	554 °F	ISO 75-1/-2
Vicat Softening Point	290 °C	554 °F	50°C/h 50N; ISO 306
Glass Transition Temp, Tg	75.0 °C	167 °F	Glass Transition Temperature (10°C/min); ISO 11357-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	HB	HB	IEC 60695-11-10
	@Thickness 0.750 mm	@Thickness 0.0295 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	IEC 60093
Comparative Tracking Index	400 V	400 V	IEC 60112

Descriptive Properties	Value	Comments
Heat stabilized or stable to heat	Yes	
Injection molding	Yes	
Platable	Yes	
With Fillers	Yes	

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