

Diamond Polymers ABS 3501E Natural 1000 S

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Extruded

Material Notes:

Description: Extrusion Grade, High ImpactInformation provided by Diamond Polymers, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Diamond-Polymers-ABS-3501E-Natural-1000-S.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.05 g/cc	1.05 g/cc	ASTM D792
Linear Mold Shrinkage	0.0050 - 0.0080 cm/cm	0.0050 - 0.0080 in/in	ASTM D955
Melt Flow	0.30 g/10 min @Load 5.00 kg, Temperature 200 °C	0.30 g/10 min @Load 11.0 lb, Temperature 392 °F	Procedure A Condition G; ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	108	108	ASTM D785
Tensile Strength, Yield	50.0 MPa	7250 psi	chs 2 in/min; ASTM D638
Flexural Modulus	2.65 GPa	385 ksi	Tangent, chs 0.05 in/min; ASTM D790
Izod Impact, Notched	3.20 J/cm @Thickness 3.17 mm, Temperature 23.0 °C	6.00 ft-lb/in @Thickness 0.125 in, Temperature 73.4 °F	bar; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	85.0 °C	185 °F	0.125 in bar Unannealed/Conditioned 48 hours at 23°C; ASTM D648
	97.2 °C	207 °F	0.125 in bar Annealed 4 hours at 80°C; ASTM D648
Vicat Softening Point	107 °C	224 °F	0.125 inch, 1 Kg; ASTM D1525
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	190 - 250 °C	374 - 482 °F	
Mold Temperature	40.0 - 60.0 °C	104 - 140 °F	Higher mold temperature provides a product with excellent surface finishing and less residual stress.

Drying Temperature Processing Properties	80.0 - 85.0 °C Metric	176 - 185 °F English	Comments
Dry Time	2 - 4 hour	2 - 4 hour	
Injection Pressure	4.83 - 7.58 MPa	700 - 1100 psi	

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