

## **Donnelly Bros HT 500 High Temperature Mold Grease**

Category: Fluid, Lubricant, Perfluoropolyether (PFPE), PTFE Gellant

## **Material Notes:**

White. Slight odor. Use caution when handling. Light caramel-like texture. Does not migrate, works well in constant metal temperature of 250° F to 500° F. (Note: The plastic molding material itself might be much higher temperature.) A stiff, PTFE thickened, medium viscosity, completely fluorinated grease possessing very wide temperature capability, excellent plastic and elastomer compatibility and resistance to aggressive chemicals. Information provided by Donnelly Bros. Inc.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Donnelly-Bros-HT-500-High-Temperature-Mold-Grease.php

Physical Properties	Metric	English	Comments
Density	1.88 g/cc	0.0679 lb/in³	ASTM D1480
Viscosity	1.70e+6 cP	1.70e+6 cP	
Viscosity Measurement	136	136	Viscosity Index; ASTM D2270
Kinematic Viscosity at 40°C (104°F)	345 cSt	345 cSt	ASTM D445
Kinematic Viscosity at 100°C (212°F)	33 cSt	33 cSt	ASTM D445
Evaporation Loss	0.30 %	0.30 %	150°C; 22 hrs

Mechanical Properties	Metric	English	Comments
Penetration P(0), 1/10 mm	230	230	ASTM D217
Penetration P(60), 1/10 mm	239	239	ASTM D217
Oil Separation	3.0 %	3.0 %	150°C; 22 hrs; FTM 791B, 321.2

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	260 °C	500 °F	
Minimum Service Temperature, Air	-20.0 °C	-4.00 °F	
Pour Point	-25.0 °C	-13.0 °F	Base Oil (UniFlor 8610); ASTM D97

Descriptive Properties	Value	Comments
Appearance	Smooth	
Base Oil	UniFlor 8610	
Color	White	



Descriptive Properties Value Comments

## **Contact Songhan Plastic Technology Co.,Ltd.**

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