

Dow DOWLEX™ 2245D Linear Low Density Polyethylene, Heavy Duty Film Grade

Category : Polymer , Film , Thermoplastic , Polyethylene (PE) , LLDPE , Linear Low Density Polyethylene (LLDPE), Film Grade

Material Notes:

DOWLEX® 2245D Polyethylene resin is a premier film resin for heavy duty applications. DOWLEX 2245D resin is used where improved thermal stability over a broad range of processing conditions is necessary. This material complies with U.S. FDA Regulation 21 CFR 177.1520 c 3.2(a) food packaging applications. The regulation should be consulted for complete details. Film properties below based on a film thickness of 25 µm. Data provided by Dow Chemical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Dow-DOWLEX-2245D-Linear-Low-Density-Polyethylene-Heavy-Duty-Film-Grade.php

Physical Properties	Metric	English	Comments
Density	0.920 g/cc	0.0332 lb/in ³	
Thickness	25.0 microns	0.984 mil	
Melt Flow	1.0 g/10 min @Load 2.16 kg	1.0 g/10 min @Load 4.76 lb	Melt flow ratio I10/I2 is 8.

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	26.2 MPa	3800 psi	Molded property
Film Tensile Strength at Yield, MD	10.7 MPa	1550 psi	
Film Tensile Strength at Yield, TD	10.0 MPa	1450 psi	
Tensile Strength, Yield	12.4 MPa	1800 psi	Molded property
Film Elongation at Break, MD	550 %	550 %	
Film Elongation at Break, TD	650 %	650 %	
Elongation at Break	1000 %	1000 %	Molded value
Secant Modulus, MD	0.183 GPa	26.5 ksi	Film value
Secant Modulus, TD	0.186 GPa	27.0 ksi	Film value
Elmendorf Tear Strength MD	375 g	375 g	
Elmendorf Tear Strength TD	600 g	600 g	
Elmendorf Tear Strength, MD	15.0 g/micron	381 g/mil	
Elmendorf Tear Strength, TD	24.0 g/micron	610 g/mil	
Dart Drop	11.0 g/micron	279 g/mil	

Film Tensile Strength at Break, MD Mechanical Properties	57.2 MPa Metric	8300 psi English	Comments
Film Tensile Strength at Break, TD	39.3 MPa	5700 psi	

Thermal Properties	Metric	English	Comments
Vicat Softening Point	106 °C	223 °F	

Optical Properties	Metric	English	Comments
Haze	5.0 %	5.0 %	
Gloss	75 %	75 %	45°

Processing Properties	Metric	English	Comments
Processing Temperature	226 °C	439 °F	Film extrusion temperature

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