

Dow LDPE 641I Low Density Polyethylene, Liner Film Grade

Category : Polymer , Film , Thermoplastic , Polyethylene (PE) , LDPE , Low Density Polyethylene (LDPE), Film Grade

Material Notes:

DOW LDPE 641I resin is a general purpose liner film resin for thin gauge applications requiring good drawdown and excellent toughness. It contains medium levels of slip additive and low levels of antiblock additive. This material complies with U.S.FDA regulation 21 CFR 177.1520(c) 2.1 for food contact applications. The regulation should be consulted for complete details. Film properties below based on a film thickness of 40 µm. Data provided by Dow Chemical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Dow-LDPE-641I-Low-Density-Polyethylene-Liner-Film-Grade.php

Physical Properties	Metric	English	Comments
Density	0.922 g/cc	0.0333 lb/in ³	
Thickness	40.0 microns	1.57 mil	
Melt Flow	2.0 g/10 min @Load 2.16 kg	2.0 g/10 min @Load 4.76 lb	

Mechanical Properties	Metric	English	Comments
Film Tensile Strength at Yield, MD	11.4 MPa	1650 psi	
Film Tensile Strength at Yield, TD	10.3 MPa	1490 psi	
Film Elongation at Break, MD	290 %	290 %	
Film Elongation at Break, TD	560 %	560 %	
Coefficient of Friction	0.10	0.10	
Elmendorf Tear Strength MD	520 g	520 g	
Elmendorf Tear Strength TD	250 g	250 g	
Elmendorf Tear Strength, MD	13.0 g/micron	330 g/mil	
Elmendorf Tear Strength, TD	6.30 g/micron	160 g/mil	
Dart Drop	2.40 g/micron	61.0 g/mil	
Film Tensile Strength at Break, MD	25.9 MPa	3760 psi	
Film Tensile Strength at Break, TD	17.6 MPa	2550 psi	

Optical Properties	Metric	English	Comments
Haze	8.5 %	8.5 %	

Optical Properties	Metric	English	Comments
Processing Properties	Metric	English	Comments
Processing Temperature	191 °C	376 °F	Film extrusion temperature

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