

DuPont™ Entira® AS MK 400 Ionomer Resin

Category : Polymer , Thermoplastic , Ionomer

Material Notes:

Entira™ AS MK400 is an extremely hygroscopic ionomer resin that is supplied as free-flowing pellets.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DuPont-Entira-AS-MK-400-Ionomer-Resin.php

Physical Properties	Metric	English	Comments
Density	0.970 g/cc	0.0350 lb/in³	ASTM D792, ISO 1183
Melt Flow	1.0 g/10 min	1.0 g/10 min	ASTM D1238, ISO 1133
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	

Thermal Properties	Metric	English	Comments
Melting Point	61.0 °C	142 °F	Freezing Point; ASTM D3418
	91.0 °C	196 °F	ASTM D3418, ISO 3146
Vicat Softening Point	59.0 °C	138 °F	ASTM D1525, ISO 306

Processing Properties	Metric	English	Comments
Processing Temperature	<= 250 °C	<= 482 °F	

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