

DuPont Performance Polymers Crastin® SK602 BK851 PBT (Unverified Data)**

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), 20% Glass Fiber Filled

Material Notes:

Crastin® SK602 BK851 is a 15% glass fiber reinforced, lubricated, black polybutylene terephthalate resin for injection molding. Information provided by DuPont Performance Polymers

Order this product through the following link:

http://www.lookpolymers.com/polymer_DuPont-Performance-Polymers-Crastin-SK602-BK851-PBT-nbspUnverified-Data.php

Physical Properties	Metric	English	Comments
Density	1.41 g/cc	0.0509 lb/in ³	ISO 1183
Filler Content	15 %	15 %	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	102 MPa @Temperature 23.0 °C	14800 psi @Temperature 73.4 °F	ISO 527
Elongation at Break	3.4 % @Temperature 23.0 °C	3.4 % @Temperature 73.4 °F	ISO 527
Tensile Modulus	5.70 GPa @Temperature 23.0 °C	827 ksi @Temperature 73.4 °F	ISO 527
Izod Impact, Notched (ISO)	5.00 kJ/m ² @Temperature 23.0 °C	2.38 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1A
Charpy Impact Unnotched	4.00 J/cm ² @Temperature 23.0 °C	19.0 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eU
Charpy Impact, Notched	0.600 J/cm ² @Temperature 23.0 °C	2.86 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eA

Thermal Properties	Metric	English	Comments
Melting Point	225 °C	437 °F	10°C/min; ISO 11357-1/-3
Deflection Temperature at 1.8 MPa (264 psi)	200 °C	392 °F	ISO 75-1/-2
UL RTI, Electrical	130 °C @Thickness 3.00 mm	266 °F @Thickness 0.118 in	UL 746B
	130 °C	266 °F	UL 746B

Thermal Properties	@Thickness 6.00 mm Metric	@Thickness 0.236 in English	Comments
	130 °C	266 °F	UL 746B
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	130 °C	266 °F	UL 746B
	@Thickness 1.50 mm	@Thickness 0.0591 in	
UL RTI, Mechanical with Impact	115 °C	239 °F	UL 746B
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	115 °C	239 °F	UL 746B
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	115 °C	239 °F	UL 746B
	@Thickness 3.00 mm	@Thickness 0.118 in	
	115 °C	239 °F	UL 746B
	@Thickness 6.00 mm	@Thickness 0.236 in	
UL RTI, Mechanical without Impact	120 °C	248 °F	UL 746B
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	120 °C	248 °F	UL 746B
	@Thickness 3.00 mm	@Thickness 0.118 in	
	120 °C	248 °F	UL 746B
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	120 °C	248 °F	UL 746B
	@Thickness 6.00 mm	@Thickness 0.236 in	
Flammability, UL94	HB	HB	IEC 60695-11-10
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	HB	HB	IEC 60695-11-10
	@Thickness 3.00 mm	@Thickness 0.118 in	
	HB	HB	IEC 60695-11-10
	@Thickness 6.00 mm	@Thickness 0.236 in	
	HB	HB	UL94
	@Thickness 6.00 mm	@Thickness 0.236 in	
	HB	HB	UL94
	@Thickness 1.50 mm	@Thickness 0.0591 in	

Thermal Properties	^{Unit} Metric	^{Unit} English	Comments
	@Thickness 3.00 mm	@Thickness 0.118 in	UL94

Processing Properties	Metric	English	Comments
Melt Temperature	250 °C	482 °F	Optimum
	240 - 260 °C	464 - 500 °F	
Mold Temperature	80.0 °C	176 °F	optimum
	30.0 - 130 °C	86.0 - 266 °F	
Drying Temperature	110 - 130 °C	230 - 266 °F	
Dry Time	2.00 - 4.00 hour	2.00 - 4.00 hour	
Moisture Content	<= 0.040 %	<= 0.040 %	

Descriptive Properties	Value	Comments
Additive	Lubricant	
Appearance	Black Color	
Drying Recommended	Yes	
Features	Chemical Resistance, Good	
	Dimensional Stability, Good	
	Lubricated	
	Moisture Absorption, Low	
	Processability, Good	
	Stiffness, Good	
	Strength, Good	
Filler	Glass fiber reinforcement	
Forms	Pellets	
Generic	PBT	
Material Status	Current	
Part Marking Code	>PBT-GF15<	ISO 11469
Polymer Family	Polyester	

Descriptive Properties	Value	Comments
Processing Method	Injection Molding	
Product Category	Glass Reinforced Resins	
Region Available - Global	Yes	
Resin Identification	PBT-GF15	ISO 1043
RoHS Compliance	Contact Manufacturer	
Uses	Automotive Applications	
	General Purpose	
	Industrial Applications	
	Parts, Engineering	
	Parts, Machine/Mechanical	
	Structural Parts	

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