

DuPont Performance Polymers Delrin® 911DP BK402 Acetal (POM) (Unverified Data**)

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Homopolymer, Unreinforced

Material Notes:

Nucleated Low Viscosity Acetal Homopolymer Delrin 911DP is a low viscosity acetal homopolymer with improved thermal stability and modifications for more precise molding (reduced warpage less shrinkage fewer voids). Information provided by DuPont Performance Polymers

Order this product through the following link:

http://www.lookpolymers.com/polymer_DuPont-Performance-Polymers-Delrin-911DP-BK402-Acetal-POM-nbspUnverified-Data.php

Physical Properties	Metric	English	Comments
Density	1.42 g/cc	0.0513 lb/in ³	ISO 1183
Linear Mold Shrinkage, Flow	0.018 cm/cm	0.018 in/in	ISO 294-4 2577
Linear Mold Shrinkage, Transverse	0.017 cm/cm	0.017 in/in	ISO 294-4 2577
Melt Flow	21 g/10 min	21 g/10 min	cm ³ /10min; ISO 1133
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	
	24 g/10 min	24 g/10 min	ISO 1133
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	74.0 MPa	10700 psi	ISO 527-1/-2
Elongation at Break	20 %	20 %	Nominal; ISO 527-1/-2
Elongation at Yield	10 %	10 %	ISO 527-1/-2
Tensile Modulus	3.40 GPa	493 ksi	ISO 527-1/-2
Charpy Impact Unnotched	16.0 J/cm ²	76.1 ft-lb/in ²	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.650 J/cm ²	3.09 ft-lb/in ²	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
Melting Point	178 °C	352 °F	10°C/min; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	163 °C	325 °F	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	107 °C	225 °F	ISO 75-1/-2

Descriptive Properties	Value	Comments
Additives	Lubricants	
	Release agent	
Delivery Form	Pellets	
Part Marking Code	>POM<	ISO 11469
Processing	Injection Moulding	
Regional Availability	Asia Pacific	
	Europe	
	Global	
	Near East/Africa	
	North America	
	South and Central America	
Resin Identification	POM	ISO 1043

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