

DuPont Performance Polymers Zytel® ST800HSL BK152 Nylon 66 (Unverified Data**)

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Impact Grade

Material Notes:

Super Toughened Heat Stabilized Polyamide 66 Zytel ST800HSL BK152 is a heat stabilized Super Tough black polyamide 66 resin. It offers outstanding impact resistance high productivity and laser markability. Information provided by DuPont Performance Polymers

Order this product through the following link:

http://www.lookpolymers.com/polymer_DuPont-Performance-Polymers-Zytel-ST800HSL-BK152-Nylon-66-nbspUnverified-Data.php

Physical Properties	Metric	English	Comments
Density	1.09 g/cc	0.0394 lb/in ³	DAM; ISO 1183
Linear Mold Shrinkage, Flow	0.018 cm/cm	0.018 in/in	DAM; ISO 294-4 2577
Linear Mold Shrinkage, Transverse	0.018 cm/cm	0.018 in/in	DAM; ISO 294-4 2577

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	51.0 MPa	7400 psi	DAM; ISO 527-1/-2
Elongation at Break	38 %	38 %	DAM; Nominal; ISO 527-1/-2
Elongation at Yield	6.0 %	6.0 %	DAM; ISO 527-1/-2
Tensile Modulus	2.003 GPa	290.5 ksi	DAM; ISO 527-1/-2
Charpy Impact Unnotched	NB	NB	DAM; ISO 179/1eU
Charpy Impact, Notched	7.20 J/cm ²	34.3 ft-lb/in ²	DAM; ISO 179/1eA

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	110 µm/m-°C	61.1 µin/in-°F	DAM; ISO 11359-1/-2
CTE, linear, Transverse to Flow	120 µm/m-°C	66.7 µin/in-°F	DAM; ISO 11359-1/-2
Melting Point	263 °C	505 °F	DAM; 10°C/min; ISO 11357-1/-3
Deflection Temperature at 1.8 MPa (264 psi)	61.0 °C	142 °F	DAM; ISO 75-1/-2
Flammability, UL94	HB	HB	DAM; IEC 60695-11-10
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	HB	HB	DAM; IEC 60695-11-10
	@Thickness 0.800 mm	@Thickness 0.0315 in	

Descriptive Properties	Value	Comments
Additives	Lubricants	
Delivery Form	Pellets	
Part Marking Code	>PA66-HI<	ISO 11469
Processing	Injection Moulding	
Regional Availability	North America	
	South and Central America	
Resin Identification	PA66-HI	
Special Characteristics	Heat stabilised or stable to heat	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China