

## DuPont Performance Polymers Zytel® ST801AW NC010 Nylon 66 (Unverified Data\*\*)

Category : Polymer , Thermoplastic , Nylon , Nylon 66

### Material Notes:

Zytel® ST801AW NC010 is a Super Tough, high performance polyamide 66 resin. It is UV stabilized and when appropriately colored offers the best resistance to indirect sunlight in automotive interior applications. Information provided by DuPont

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_DuPont-Performance-Polymers-Zytel-ST801AW-NC010-Nylon-66-nbspUnverified-Data.php](http://www.lookpolymers.com/polymer_DuPont-Performance-Polymers-Zytel-ST801AW-NC010-Nylon-66-nbspUnverified-Data.php)

| Physical Properties               | Metric                                  | English                                   | Comments                                   |
|-----------------------------------|-----------------------------------------|-------------------------------------------|--------------------------------------------|
| Density                           | 1.08 g/cc                               | 0.0390 lb/in <sup>3</sup>                 | DAM; ISO 1183                              |
| Water Absorption                  | 1.17 %                                  | 1.17 %                                    | DAM; Immersion 24h; ISO 62, Similar to     |
|                                   | @Temperature 23.0 °C                    | @Temperature 73.4 °F                      |                                            |
| Linear Mold Shrinkage, Flow       | 1.9 %                                   | 1.9 %                                     | DAM; Equilibrium 50%RH; ISO 62, Similar to |
|                                   | @Thickness 1.00 mm, Temperature 23.0 °C | @Thickness 0.0394 in, Temperature 73.4 °F |                                            |
| Linear Mold Shrinkage, Transverse | 0.020 cm/cm                             | 0.020 in/in                               | DAM; ISO 294-4                             |
|                                   | @Thickness 2.00 mm                      | @Thickness 0.0787 in                      |                                            |
| Linear Mold Shrinkage, Transverse | 0.018 cm/cm                             | 0.018 in/in                               | DAM; ISO 294-4                             |
|                                   | @Thickness 2.00 mm                      | @Thickness 0.0787 in                      |                                            |

| Mechanical Properties     | Metric                              | English                             | Comments                 |
|---------------------------|-------------------------------------|-------------------------------------|--------------------------|
| Hardness, Rockwell R      | 110                                 | 110                                 | DAM; ISO 2039/2          |
| Tensile Strength at Break | 45.0 MPa                            | 6530 psi                            | DAM; 50mm/min; ISO 527   |
|                           | @Temperature 23.0 °C                | @Temperature 73.4 °F                |                          |
| Tensile Stress            | 48.0 MPa                            | 6960 psi                            | 50%RH; 50mm/min; ISO 527 |
|                           | @Temperature 23.0 °C                | @Temperature 73.4 °F                |                          |
| Tensile Strength, Yield   | 48.0 MPa                            | 6960 psi                            | 50%RH; ISO 527           |
|                           | @Strain 50.0 %, Temperature 23.0 °C | @Strain 50.0 %, Temperature 73.4 °F |                          |
| Tensile Strength, Yield   | 50.0 MPa                            | 7250 psi                            | DAM; ISO 527             |
|                           | @Strain 50.0 %, Temperature 23.0 °C | @Strain 50.0 %, Temperature 73.4 °F |                          |
| Tensile Strength, Yield   | 35.5 MPa                            | 5150 psi                            | 50%RH; ISO 527           |

| Mechanical Properties        | @Temperature 23.0 °C<br>Metric | @Temperature 73.4 °F<br>English | Comments               |
|------------------------------|--------------------------------|---------------------------------|------------------------|
|                              | 49.0 MPa                       | 7110 psi                        | DAM; ISO 527           |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
| Elongation at Break          | 44 %                           | 44 %                            | DAM; ISO 527           |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
|                              | >= 50 %                        | >= 50 %                         | 50%RH; ISO 527         |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
|                              | >= 50 %                        | >= 50 %                         | DAM; ISO 527           |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
|                              | >= 50 %                        | >= 50 %                         | 50%RH; ISO 527         |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
|                              | 74 %                           | 74 %                            | DAM; 50mm/min; ISO 527 |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
| Elongation at Yield          | 5.0 %                          | 5.0 %                           | DAM; ISO 527           |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
|                              | 26.5 %                         | 26.5 %                          | 50%RH; ISO 527         |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
| Tensile Modulus              | 0.775 GPa                      | 112 ksi                         | 50%RH; ISO 527         |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
|                              | 1.90 GPa                       | 276 ksi                         | DAM; ISO 527           |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
| Flexural Modulus             | 0.728 GPa                      | 106 ksi                         | 50%RH; ISO 178         |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
|                              | 1.80 GPa                       | 261 ksi                         | DAM; ISO 178           |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
| Izod Impact, Notched (ISO)   | 21.0 kJ/m <sup>2</sup>         | 9.99 ft-lb/in <sup>2</sup>      | DAM; ISO 180/1A        |
|                              | @Temperature -40.0 °C          | @Temperature -40.0 °F           |                        |
|                              | 77.0 kJ/m <sup>2</sup>         | 36.6 ft-lb/in <sup>2</sup>      | DAM; ISO 180/1A        |
|                              | @Temperature 23.0 °C           | @Temperature 73.4 °F            |                        |
| Izod Impact, Unnotched (ISO) | NB                             | NB                              | DAM; ISO 180/1U        |
|                              | @Temperature -30.0 °C          | @Temperature -22.0 °F           |                        |

| Mechanical Properties   | Metric                 | English                    | Comments           |
|-------------------------|------------------------|----------------------------|--------------------|
|                         | @Temperature 23.0 °C   | @Temperature 73.4 °F       | DAM; ISO 180/1U    |
| Charpy Impact Unnotched | 24.0 J/cm <sup>2</sup> | 114 ft-lb/in <sup>2</sup>  | DAM; ISO 179/1eU   |
|                         | @Temperature -40.0 °C  | @Temperature -40.0 °F      |                    |
|                         | 26.0 J/cm <sup>2</sup> | 124 ft-lb/in <sup>2</sup>  | DAM; ISO 179/1eU   |
|                         | @Temperature 0.000 °C  | @Temperature 32.0 °F       |                    |
|                         | 30.0 J/cm <sup>2</sup> | 143 ft-lb/in <sup>2</sup>  | DAM; ISO 179/1eU   |
|                         | @Temperature -20.0 °C  | @Temperature -4.00 °F      |                    |
|                         | NB                     | NB                         | DAM; ISO 179/1eU   |
|                         | @Temperature -30.0 °C  | @Temperature -22.0 °F      |                    |
|                         | NB                     | NB                         | DAM; ISO 179/1eU   |
|                         | @Temperature 23.0 °C   | @Temperature 73.4 °F       |                    |
| Charpy Impact, Notched  | 2.10 J/cm <sup>2</sup> | 9.99 ft-lb/in <sup>2</sup> | DAM; ISO 179/1eA   |
|                         | @Temperature -40.0 °C  | @Temperature -40.0 °F      |                    |
|                         | 2.20 J/cm <sup>2</sup> | 10.5 ft-lb/in <sup>2</sup> | 50%RH; ISO 179/1eA |
|                         | @Temperature -30.0 °C  | @Temperature -22.0 °F      |                    |
|                         | 2.20 J/cm <sup>2</sup> | 10.5 ft-lb/in <sup>2</sup> | DAM; ISO 179/1eA   |
|                         | @Temperature -20.0 °C  | @Temperature -4.00 °F      |                    |
|                         | 2.30 J/cm <sup>2</sup> | 10.9 ft-lb/in <sup>2</sup> | DAM; ISO 179/1eA   |
|                         | @Temperature -30.0 °C  | @Temperature -22.0 °F      |                    |
|                         | 3.60 J/cm <sup>2</sup> | 17.1 ft-lb/in <sup>2</sup> | DAM; ISO 179/1eA   |
|                         | @Temperature 0.000 °C  | @Temperature 32.0 °F       |                    |
|                         | 8.30 J/cm <sup>2</sup> | 39.5 ft-lb/in <sup>2</sup> | DAM; ISO 179/1eA   |
|                         | @Temperature 23.0 °C   | @Temperature 73.4 °F       |                    |

| Thermal Properties            | Metric                       | English                      | Comments            |
|-------------------------------|------------------------------|------------------------------|---------------------|
| CTE, linear, Parallel to Flow | 120 µm/m-°C                  | 66.7 µin/in-°F               | DAM; ASTM E 831     |
|                               | @Temperature -40.0 - 23.0 °C | @Temperature -40.0 - 73.4 °F |                     |
|                               | 120 µm/m-°C                  | 66.7 µin/in-°F               | DAM; ISO 11359-1/-2 |
|                               | @Temperature -40.0 - 23.0 °C | @Temperature -40.0 - 73.4 °F |                     |

| Thermal Properties              | 130 µm/m-°C<br>Metric        | 72.2 µin/in-°F<br>English    | Comments<br>DAM; ISO 11359-1/-2 |
|---------------------------------|------------------------------|------------------------------|---------------------------------|
|                                 | @Temperature -30.0 - 30.0 °C | @Temperature -22.0 - 86.0 °F |                                 |
|                                 | 130 µm/m-°C                  | 72.2 µin/in-°F               | DAM; ASTM E 831                 |
|                                 | @Temperature -30.0 - 30.0 °C | @Temperature -22.0 - 86.0 °F |                                 |
|                                 | 140 µm/m-°C                  | 77.8 µin/in-°F               | DAM; ASTM E 831                 |
|                                 | @Temperature 23.0 - 55.0 °C  | @Temperature 73.4 - 131 °F   |                                 |
|                                 | 140 µm/m-°C                  | 77.8 µin/in-°F               | DAM; ISO 11359-1/-2             |
|                                 | @Temperature 23.0 - 55.0 °C  | @Temperature 73.4 - 131 °F   |                                 |
|                                 | 170 µm/m-°C                  | 94.4 µin/in-°F               | DAM; ASTM E 831                 |
|                                 | @Temperature 55.0 - 160 °C   | @Temperature 131 - 320 °F    |                                 |
|                                 | 170 µm/m-°C                  | 94.4 µin/in-°F               | DAM; ISO 11359-1/-2             |
|                                 | @Temperature 55.0 - 160 °C   | @Temperature 131 - 320 °F    |                                 |
| CTE, linear, Transverse to Flow | 110 µm/m-°C                  | 61.1 µin/in-°F               | DAM; ISO 11359-1/-2             |
|                                 | @Temperature -30.0 - 30.0 °C | @Temperature -22.0 - 86.0 °F |                                 |
|                                 | 110 µm/m-°C                  | 61.1 µin/in-°F               | DAM; ISO 11359-1/-2             |
|                                 | @Temperature -40.0 - 23.0 °C | @Temperature -40.0 - 73.4 °F |                                 |
|                                 | 110 µm/m-°C                  | 61.1 µin/in-°F               | DAM; ASTM E 831                 |
|                                 | @Temperature -30.0 - 30.0 °C | @Temperature -22.0 - 86.0 °F |                                 |
|                                 | 110 µm/m-°C                  | 61.1 µin/in-°F               | DAM; ASTM E 831                 |
|                                 | @Temperature -40.0 - 23.0 °C | @Temperature -40.0 - 73.4 °F |                                 |
|                                 | 120 µm/m-°C                  | 66.7 µin/in-°F               | DAM; ASTM E 831                 |
|                                 | @Temperature 55.0 - 160 °C   | @Temperature 131 - 320 °F    |                                 |
|                                 | 120 µm/m-°C                  | 66.7 µin/in-°F               | DAM; ISO 11359-1/-2             |
|                                 | @Temperature 23.0 - 55.0 °C  | @Temperature 73.4 - 131 °F   |                                 |
|                                 | 120 µm/m-°C                  | 66.7 µin/in-°F               | DAM; ISO 11359-1/-2             |
|                                 | @Temperature 55.0 -          | @Temperature 131 -           |                                 |

| Thermal Properties           | 160 °C<br>Metric                           | 320 °F<br>English                          | Comments           |
|------------------------------|--------------------------------------------|--------------------------------------------|--------------------|
| <b>Electrical Properties</b> | <b>Metric</b>                              | <b>English</b>                             | <b>Comments</b>    |
| Volume Resistivity           | 2.40e+12 ohm-cm                            | 2.40e+12 ohm-cm                            | 50%RH; IEC 60093   |
|                              | @Temperature 23.0 °C                       | @Temperature 73.4 °F                       |                    |
|                              | 2.50e+16 ohm-cm                            | 2.50e+16 ohm-cm                            | DAM; IEC 60093     |
|                              | @Temperature 23.0 °C                       | @Temperature 73.4 °F                       |                    |
| Surface Resistance           | 7.10e+12 ohm                               | 7.10e+12 ohm                               | 50%RH; IEC 60093   |
|                              | @Temperature 23.0 °C                       | @Temperature 73.4 °F                       |                    |
|                              | 2.70e+15 ohm                               | 2.70e+15 ohm                               | DAM; IEC 60093     |
|                              | @Temperature 23.0 °C                       | @Temperature 73.4 °F                       |                    |
| Dielectric Constant          | 3.2                                        | 3.2                                        | DAM; IEC 60250     |
|                              | @Frequency 1.00e+6 Hz, Temperature 23.0 °C | @Frequency 1.00e+6 Hz, Temperature 73.4 °F |                    |
|                              | 3.4                                        | 3.4                                        | DAM; IEC 60250     |
|                              | @Frequency 100 Hz, Temperature 23.0 °C     | @Frequency 100 Hz, Temperature 73.4 °F     |                    |
|                              | 3.5                                        | 3.5                                        | 50%RH; IEC 60250   |
|                              | @Frequency 1.00e+6 Hz, Temperature 23.0 °C | @Frequency 1.00e+6 Hz, Temperature 73.4 °F |                    |
|                              | 6.0                                        | 6.0                                        | 50%RH; IEC 60250   |
|                              | @Frequency 100 Hz, Temperature 23.0 °C     | @Frequency 100 Hz, Temperature 73.4 °F     |                    |
| Dielectric Strength          | 26.0 kV/mm                                 | 660 kV/in                                  | 50%RH; IEC 60243-1 |
|                              | @Thickness 2.00 mm, Temperature 23.0 °C    | @Thickness 0.0787 in, Temperature 73.4 °F  |                    |
|                              | 26.0 kV/mm                                 | 660 kV/in                                  | DAM; IEC 60243-1   |
|                              | @Thickness 2.00 mm, Temperature 23.0 °C    | @Thickness 0.0787 in, Temperature 73.4 °F  |                    |
| Dissipation Factor           | 0.0050                                     | 0.0050                                     | DAM; IEC 60250     |
|                              | @Frequency 100 Hz, Temperature 23.0 °C     | @Frequency 100 Hz, Temperature 73.4 °F     |                    |
|                              | 0.011                                      | 0.011                                      | DAM; IEC 60250     |
|                              | @Frequency 1.00e+6 Hz,                     | @Frequency 1.00e+6 Hz,                     |                    |

| Electrical Properties      | Temperature 23.0 °C<br>Metric                 | Temperature 73.4 °F<br>English                | Comments         |
|----------------------------|-----------------------------------------------|-----------------------------------------------|------------------|
|                            | 0.038                                         | 0.038                                         |                  |
|                            | @Frequency 1.00e+6 Hz,<br>Temperature 23.0 °C | @Frequency 1.00e+6 Hz,<br>Temperature 73.4 °F | 50%RH; IEC 60250 |
|                            | 0.176                                         | 0.176                                         |                  |
|                            | @Frequency 100 Hz,<br>Temperature 23.0 °C     | @Frequency 100 Hz,<br>Temperature 73.4 °F     | 50%RH; IEC 60250 |
| Comparative Tracking Index | 600 V                                         | 600 V                                         |                  |
|                            | @Thickness 3.00 mm,<br>Temperature 23.0 °C    | @Thickness 0.118 in,<br>Temperature 73.4 °F   | DAM; UL 746A     |

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