

DuPont™ Surlyn® 1650 Zinc Ionomer Resin for Blown and Cast Film

Category : Polymer , Film , Thermoplastic , Ionomer , Ionomer, Film Grade

Material Notes:

Surlyn® 1650 is an ionomer resin available for use in conventional blown and cast film extrusion and coextrusion equipment designed to process polyethylene resins. Applications: Meat, poultry, seafood and cheese packaging; Cereal liners; Medical/pharmaceutical packaging; Powdered/granular food and nonfood pouches; Edible oil, motor oil, and other liquid product pouches; Snack structures Data provided by the manufacturer, DuPont Packaging.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DuPont-Surlyn-1650-Zinc-Ionomer-Resin-for-Blown-and-Cast-Film.php

Physical Properties	Metric	English	Comments
Density	0.940 g/cc	0.0340 lb/in³	Estimated by MatWeb
Melt Flow	1.55 g/10 min @Load 2.16 kg, Temperature 190 °C	1.55 g/10 min @Load 4.76 lb, Temperature 374 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Film Elongation at Break, MD	400 %	400 %	ASTM D882
Film Elongation at Break, TD	350 %	350 %	ASTM D882
Secant Modulus, MD	0.280 GPa	40.6 ksi	ASTM D882
Secant Modulus, TD	0.0450 GPa	6.53 ksi	ASTM D882
Impact	330	330	Spencer Impact in J/cm; ASTM D3420
Elmendorf Tear Strength, MD	2.00 g/micron	50.8 g/mil	
Elmendorf Tear Strength, TD	2.10 g/micron	53.3 g/mil	
Dart Drop	9.80 g/micron	249 g/mil	ASTM D1709B
Seal Strength	3100 g/25 mm	3100 g/in	Seal Bar Temp approx. 140°C
Hot Tack Strength	2400 g/25 mm	2400 g/in	Seal Bar Temp approx. 115-135°C; Packforsk Method
Film Tensile Strength at Break, MD	33.8 MPa	4900 psi	ASTM D882
Film Tensile Strength at Break, TD	40.7 MPa	5900 psi	ASTM D882

Thermal Properties	Metric	English	Comments
Melting Point	97.0 °C	207 °F	DSC; ASTM D3418

Vicat Softening Point Thermal Properties	73.0 °C Metric	163 °F English	ASTM D1525 Comments
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Optical Properties	Metric	English	Comments
Haze	7.0 %	7.0 %	ASTM D1003
Gloss	25 %	25 %	20°; ASTM D2457

Processing Properties	Metric	English	Comments
Melt Temperature	191 °C	376 °F	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China