

EMS-Grivory Grivory® L 20 G HL PA12

Category : Polymer , Thermoplastic , Nylon , Nylon 12

Material Notes:

Product Description: Grilamid L 20 GHL is a, medium viscosity injection molding grade, based on Polyamide 12 (PA12). Grilamid L 20 GHL is UV-stabilized, and heat stabilized The special features of Grilamid L 20 GHL are: Good UV-resistance: Improved heat stability Good resistance to chemicals and oils High surface finish quality Low abrasion Good dimensional stability Low density, low weight Application examples: Grilamid L 20 GHL is suitable for high precision applications in automotive, electrical, and industrial market sectors where high heat and UV resistance are required. Information provided by EMS Grivory

Order this product through the following link:

http://www.lookpolymers.com/polymer_EMS-Grivory-Grivory-L-20-G-HL-PA12.php

Physical Properties	Metric	English	Comments
Density	1.01 g/cc	0.0365 lb/in ³	ISO 1183
Water Absorption	1.5 %	1.5 %	ISO 62
Moisture Absorption	0.700 %	0.700 %	ISO 62
Linear Mold Shrinkage, Flow	0.0080 cm/cm	0.0080 in/in	ISO 294-4, 2577
Linear Mold Shrinkage, Transverse	0.0080 cm/cm	0.0080 in/in	ISO 294-4, 2577

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	70.0 MPa	10200 psi	conditioned; ISO 2039-1
Tensile Strength at Break	50.0 MPa	7250 psi	conditioned; ISO 527-1/-2
	60.0 MPa	8700 psi	dry; ISO 527-1/-2
Tensile Strength, Yield	40.0 MPa	5800 psi	dry; ISO 527-1/-2
	50.0 MPa	7250 psi	dry; ISO 527-1/-2
Elongation at Break	>= 50 %	>= 50 %	conditioned; ISO 527-1/-2
	<= 50 %	<= 50 %	dry; ISO 527-1/-2
Elongation at Yield	5.0 %	5.0 %	dry; ISO 527-1/-2
	12 %	12 %	conditioned; ISO 527-1/-2
Tensile Modulus	1.10 GPa	160 ksi	conditioned; ISO 527-1/-2
	1.60 GPa	232 ksi	dry; ISO 527-1/-2
Charpy Impact Unnotched	NB	NB	dry; ISO 179/1eU

Mechanical Properties	NB Metric	NB English	conditioned; ISO 179/1eU Comments
	NB	NB	
	@Temperature 30.0 °C	@Temperature 86.0 °F	dry; ISO 179/1eU
	NB	NB	
	@Temperature 30.0 °C	@Temperature 86.0 °F	conditioned; ISO 179/1eU
Charpy Impact, Notched	0.500 J/cm²	2.38 ft-lb/in²	dry; ISO 179/1eA
	0.700 J/cm²	3.33 ft-lb/in²	conditioned; ISO 179/1eA
	0.400 J/cm²	1.90 ft-lb/in²	
	@Temperature 30.0 °C	@Temperature 86.0 °F	dry; ISO 179/1eU
	0.600 J/cm²	2.86 ft-lb/in²	
	@Temperature 30.0 °C	@Temperature 86.0 °F	conditioned; ISO 179/1eU

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	120 µm/m-°C	66.7 µin/in-°F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	140 µm/m-°C	77.8 µin/in-°F	ISO 11359-1/-2
Melting Point	178 °C	352 °F	10°C/min; ISO 11357-1/-3
Maximum Service Temperature, Air	90.0 - 110 °C	194 - 230 °F	long term; EMS
	150 °C	302 °F	short term; EMS
Deflection Temperature at 0.46 MPa (66 psi)	115 °C	239 °F	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	45.0 °C	113 °F	ISO 75-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	conditioned; IEC 60093
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	IEC 60093
Dielectric Strength	32.0 kV/mm	813 kV/in	conditioned; IEC 60243-1
Comparative Tracking Index	550 V	550 V	conditioned; IEC 60112

Descriptive Properties	Value	Comments
Automotive	Automotive electr. and electronics, lighting	

Descriptive Properties	Value	Comments
Electricals & Electronics	Connectors	
	Electrical equipment	
	Energy distribution	
Form	Granules	
Industry & Consumer goods	Housewares	
	Hydraulics & Pneumatics	
	Mechanical Engineering	
	Tools & Accessories	
Processing	Injection Molding	
Product Attributes	Nucleated	
Special Characteristics	Improved heat resistance	
	Improved UV resistance (outdoor use)	
	Light stabilized or stable to light	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China