

EMS-Grivory Grivory® L 25 LM PA12

Category : Polymer , Thermoplastic , Nylon , Nylon 12

Material Notes:

Product Description: Grilamid L 25 LM is a heat and UV stabilized nylon 12 grade for tube extrusion. According to DIN 73378 Grilamid L 25 LM corresponds to the type PA 12 HL. Grilamid L 25 LM fulfils the requirements of DIN 73378 and is especially developed for the direct contact of fuels. Application examples: Grilamid L 25 LM is used for fuel lines are required to meet DIN 73378 specification. Information provided by EMS Grivory

Order this product through the following link:

http://www.lookpolymers.com/polymer_EMS-Grivory-Grivory-L-25-LM-PA12.php

Physical Properties	Metric	English	Comments
Density	1.01 g/cc	0.0365 lb/in ³	ISO 1183
Water Absorption	1.5 %	1.5 %	ISO 62
Moisture Absorption	0.700 %	0.700 %	ISO 62
Linear Mold Shrinkage, Flow	0.0080 cm/cm	0.0080 in/in	ISO 294-4, 2577
Linear Mold Shrinkage, Transverse	0.0080 cm/cm	0.0080 in/in	ISO 294-4, 2577

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	70	70	conditioned, 15s; ISO 868
Tensile Strength at Break	50.0 MPa	7250 psi	dry; ISO 527-1/-2
	50.0 MPa	7250 psi	conditioned; ISO 527-1/-2
Tensile Strength, Yield	40.0 MPa	5800 psi	dry; ISO 527-1/-2
	50.0 MPa	7250 psi	dry; ISO 527-1/-2
Elongation at Break	>= 50 %	>= 50 %	conditioned; ISO 527-1/-2
	<= 50 %	<= 50 %	dry; ISO 527-1/-2
Elongation at Yield	5.0 %	5.0 %	dry; ISO 527-1/-2
	12 %	12 %	conditioned; ISO 527-1/-2
Tensile Modulus	1.10 GPa	160 ksi	conditioned; ISO 527-1/-2
	1.60 GPa	232 ksi	dry; ISO 527-1/-2
Charpy Impact Unnotched	NB	NB	dry; ISO 179/1eU
	NB	NB	conditioned; ISO 179/1eU

Mechanical Properties	NB Metric	NB English	Comments dry, ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	
	NB	NB	conditioned; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	
Charpy Impact, Notched	1.00 J/cm²	4.76 ft-lb/in²	conditioned; ISO 179/1eA
	0.700 J/cm²	3.33 ft-lb/in²	conditioned; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	120 µm/m-°C	66.7 µin/in-°F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	140 µm/m-°C	77.8 µin/in-°F	ISO 11359-1/-2
Melting Point	178 °C	352 °F	10°C/min; ISO 11357-1/-3
Maximum Service Temperature, Air	90.0 - 110 °C	194 - 230 °F	long term; EMS
	150 °C	302 °F	short term; EMS
Deflection Temperature at 0.46 MPa (66 psi)	125 °C	257 °F	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	50.0 °C	122 °F	ISO 75-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	conditioned; IEC 60093
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	IEC 60093
Dielectric Strength	32.0 kV/mm	813 kV/in	conditioned; IEC 60243-1
Comparative Tracking Index	600 V	600 V	conditioned; IEC 60112

Descriptive Properties	Value	Comments
Electricals & Electronics	Cables & Tubes	
Form	Granules	
Industry & Consumer goods	Hydraulics & Pneumatics	
Processing	Other Extrusion	

Product Attributes	High viscosity
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Descriptive Properties	Value	Comments
	Good UV resistance (outdoor use)	
	Light stabilized or stable to light	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China