

EMS-Grivory Grivory® L 25 W 20 X PA12-I

Category : Polymer , Thermoplastic , Nylon , Nylon 12

Material Notes:

Product Description: Grilamid L 25 W 20 X is a semi-flexible plasticized high viscosity extrusion grade of Polyamide 12 (PA12). Grilamid L 25 W 20 X is impact modified and UV and heat stabilized. The main features of Grilamid L 25 W 20 X are: Exceptional impact strength even at low temperaturesSemi-flexibleUV and heat stabilityGood chemical resistanceLow density, low weightVery easy to process **Application examples:** Grilamid L 25 W 20 X is particularly suitable for the production of semi-flexible tubes and profiles requiring good low temperature impact strength for both automotive an industrial applications.Information provided by EMS Grivory

Order this product through the following link:

http://www.lookpolymers.com/polymer_EMS-Grivory-Grivory-L-25-W-20-X-PA12-I.php

Physical Properties	Metric	English	Comments
Density	1.02 g/cc	0.0368 lb/in³	ISO 1183
Water Absorption	1.5 %	1.5 %	ISO 62
Moisture Absorption	0.700 %	0.700 %	ISO 62
Linear Mold Shrinkage, Flow	0.0080 cm/cm	0.0080 in/in	ISO 294-4, 2577
Linear Mold Shrinkage, Transverse	0.012 cm/cm	0.012 in/in	ISO 294-4, 2577

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	65	65	conditioned, 15s; ISO 868
Tensile Strength at Break	35.0 MPa	5080 psi	conditioned; ISO 527-1/-2
	40.0 MPa	5800 psi	dry; ISO 527-1/-2
Tensile Strength, Yield	30.0 MPa	4350 psi	dry; ISO 527-1/-2
	30.0 MPa	4350 psi	dry; ISO 527-1/-2
Elongation at Break	>= 50 %	>= 50 %	conditioned; ISO 527-1/-2
	<= 50 %	<= 50 %	dry; ISO 527-1/-2
Elongation at Yield	20 %	20 %	conditioned; ISO 527-1/-2
	20 %	20 %	dry; ISO 527-1/-2
Tensile Modulus	0.450 GPa	65.3 ksi	conditioned; ISO 527-1/-2
	0.450 GPa	65.3 ksi	dry; ISO 527-1/-2
Charpy Impact Unnotched	NB	NB	dry; ISO 179/1eU

Mechanical Properties	NB Metric	NB English	conditioned; ISO 179/1eU Comments
	NB	NB	dry; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	
	NB	NB	conditioned; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	
Charpy Impact, Notched	NB	NB	conditioned; ISO 179/1eA
	0.600 J/cm²	2.86 ft-lb/in²	conditioned; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	140 µm/m-°C	77.8 µin/in-°F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	180 µm/m-°C	100 µin/in-°F	ISO 11359-1/-2
Melting Point	174 °C	345 °F	10°C/min; ISO 11357-1/-3
Maximum Service Temperature, Air	80.0 - 110 °C	176 - 230 °F	long term; EMS
	150 °C	302 °F	short term; EMS
Deflection Temperature at 0.46 MPa (66 psi)	95.0 °C	203 °F	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	45.0 °C	113 °F	ISO 75-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	conditioned; IEC 60093
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	IEC 60093
Dielectric Strength	32.0 kV/mm	813 kV/in	conditioned; IEC 60243-1
Comparative Tracking Index	600 V	600 V	conditioned; IEC 60112

Descriptive Properties	Value	Comments
Additives	Plasticizer	
Automotive	Compressed air systems	
	Fuel systems	
	Hydraulic systems	

Descriptive Properties	Values & Tubes	Comments
Form	Granules	
Industry & Consumer goods	Hydraulics & Pneumatics	
Processing	Other Extrusion	
Product Attributes	Flexible	
	High viscosity	
Special Characteristics	High impact or impact modified	
	Improved heat resistance	
	Improved UV resistance (outdoor use)	

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