

Eurostar Staramide AG6K PA66, 30% Glass Filled, Injection Molded

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Glass Fiber Filled , Nylon 66, Heat Stabilized

Material Notes:

AG6 is a Heat and Hydrolytically Stabilized, 30% Glass Fiber Reinforced Polyamide 66 Injection Molding Resin. Information provided by Polymer Technology & Services, the North American exclusive supplier.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Eurostar-Staramide-AG6K-PA66-30-Glass-Filled-Injection-Molded.php

Physical Properties	Metric	English	Comments
Density	1.37 g/cc	0.0495 lb/in ³	ISO 1183
Moisture Absorption	1.20 % @Temperature 23.0 °C	1.20 % @Temperature 73.4 °F	50% RH; ISO 62
Water Absorption at Saturation	4.5 % @Temperature 23.0 °C	4.5 % @Temperature 73.4 °F	ISO 62-1
Linear Mold Shrinkage, Flow	0.0020 - 0.0040 cm/cm	0.0020 - 0.0040 in/in	on Tensile Bar; ISO 294

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell L	113	113	ISO 2039-2
Tensile Strength at Break	170 MPa	24700 psi	5 mm/min; ISO 527
Elongation at Break	3.0 %	3.0 %	5 mm/min; ISO 527
Tensile Modulus	9.40 GPa	1360 ksi	1 mm/min; ISO 527
Flexural Strength	260 MPa	37700 psi	2 mm/min; ISO 178
Flexural Modulus	9.00 GPa	1310 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	6.00 kJ/m ² @Temperature -30.0 °C	2.86 ft-lb/in ² @Temperature -22.0 °F	80x10x4; ISO 180/1A
	6.00 kJ/m ² @Temperature -40.0 °C	2.86 ft-lb/in ² @Temperature -40.0 °F	80x10x4; ISO 180/1A
	7.00 kJ/m ² @Temperature -20.0 °C	3.33 ft-lb/in ² @Temperature -4.00 °F	80x10x4; ISO 180/1A
	8.00 kJ/m ² @Temperature 23.0 °C	3.81 ft-lb/in ² @Temperature 73.4 °F	80x10x4; ISO 180/1A
	5.50 J/cm ²	26.2 ft-lb/in ²	

Charpy Impact Unnotched Mechanical Properties	Metric @ Temperature -30.0 °C	English @ Temperature -22.0 °F	Edgew 80x10x4 sp=62; ISO 179/1eU Comments
	6.00 J/cm²	28.6 ft-lb/in²	Edgew 80x10x4 sp=62; ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.600 J/cm²	2.86 ft-lb/in²	Edgew 80x10x4 sp=62; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	0.700 J/cm²	3.33 ft-lb/in²	Edgew 80x10x4 sp=62; ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	25.0 µm/m-°C	13.9 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 60.0 °C	@Temperature 73.4 - 140 °F	
CTE, linear, Transverse to Flow	75.0 µm/m-°C	41.7 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 60.0 °C	@Temperature 73.4 - 140 °F	
Thermal Conductivity	0.330 W/m-K	2.29 BTU-in/hr-ft²-°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	260 °C	500 °F	Edgew 120x10x4, sp=100 mm; ISO 75/Bf
Deflection Temperature at 1.8 MPa (264 psi)	248 °C	478 °F	Edgew 120x10x4, sp=100 mm; ISO 75/Af
Vicat Softening Point	258 °C	496 °F	B/120; ISO 306
	260 °C	500 °F	B/50; ISO 306
UL RTI, Electrical	65.0 °C	149 °F	
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	65.0 °C	149 °F	
	@Thickness 3.00 mm	@Thickness 0.118 in	
UL RTI, Mechanical with Impact	65.0 °C	149 °F	
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	65.0 °C	149 °F	
	@Thickness 3.00 mm	@Thickness 0.118 in	
UL RTI, Mechanical without Impact	65.0 °C	149 °F	
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	65.0 °C	149 °F	

Thermal Properties	Metric @ Thickness 3.00 mm	English @ Thickness 0.118 in	Comments
Flammability, UL94	HB	HB	IEC 60695-11-10
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	HB	HB	IEC 60695-11-10
	@Thickness 3.00 mm	@Thickness 0.118 in	
Flame Spread	2.00 mm/min	0.0787 in/min	FMVSS Buring Speed
	@Thickness 3.00 mm	@Thickness 0.118 in	
	6.00 mm/min	0.236 in/min	FMVSS Buring Speed
	@Thickness 2.00 mm	@Thickness 0.0787 in	
Oxygen Index	26 %	26 %	ISO 4589
Glow Wire Test	650 °C	1200 °F	IEC 60695-2-12
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+16 ohm-cm	>= 1.00e+16 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+16 ohm	>= 1.00e+16 ohm	ROA; IEC 60093
Dielectric Constant	3.2	3.2	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	3.4	3.4	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Dielectric Strength	20.0 kV/mm	508 kV/in	in oil; IEC 60243-1
	@Thickness 3.20 mm	@Thickness 0.126 in	
Dissipation Factor	0.0070	0.0070	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
	0.016	0.016	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	400 V	400 V	M; IEC 60112
	500 V	500 V	IEC 60112

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	260 - 280 °C	500 - 536 °F	Zone 1
Middle Barrel Temperature	270 - 280 °C	518 - 536 °F	Zone 2
Front Barrel Temperature	270 - 290 °C	518 - 554 °F	Zone 3
Melt Temperature	270 - 290 °C	518 - 554 °F	
Mold Temperature	60.0 - 90.0 °C	140 - 194 °F	
Drying Temperature	75.0 - 85.0 °C	167 - 185 °F	
Dry Time	4.00 - 6.00 hour	4.00 - 6.00 hour	
Moisture Content	0.20 %	0.20 %	

Descriptive Properties	Value	Comments
UL f1	f1	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China