

Eurotec® Tecomid® NA30 GR50 BK002 XA40 PA6.6, 50% glass fiber reinforced, flame retardant, heat stabilized, natural

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 50% Glass Fiber Filled , Nylon 66, Glass Fiber Filled, Flame Retardant , Nylon 66, Heat Stabilized

Material Notes:

Information provided by Eurotec®

Order this product through the following link:

http://www.lookpolymers.com/polymer_Eurotec-Tecomid-NA30-GR50-BK002-XA40-PA66-50-glass-fiber-reinforced-flame-retardant-heat-stabilized-natural.php

Physical Properties	Metric	English	Comments
Density	1.56 g/cc	0.0564 lb/in ³	ISO 1183
Moisture Absorption	1.10 % @Temperature 23.0 °C	1.10 % @Temperature 73.4 °F	50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.0020 cm/cm	0.0020 in/in	Eurotec
Linear Mold Shrinkage, Transverse	0.0080 cm/cm	0.0080 in/in	Eurotec

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	175 MPa	25400 psi	ISO 527
Elongation at Break	2.0 %	2.0 %	ISO 527
Tensile Modulus	16.0 GPa	2320 ksi	ISO 527
Izod Impact, Notched (ISO)	11.0 kJ/m ² @Temperature -30.0 °C	5.23 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1A
	12.0 kJ/m ² @Temperature 23.0 °C	5.71 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1A

Thermal Properties	Metric	English	Comments
Melting Point	262 °C	504 °F	[10 K/min], ISO 11357
Deflection Temperature at 0.46 MPa (66 psi)	260 °C	500 °F	ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	250 °C	482 °F	ISO 75
Vicat Softening Point	250 °C @Load 5.10 kg	482 °F @Load 11.2 lb	ISO 306
	V-0	V-0	

Thermal Properties	Metric	English	Comments
	V-0	V-0	
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Glow Wire Test	960 °C	1760 °F	GWFI; IEC 60695
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	IEC 60093
Comparative Tracking Index	>= 350 V	>= 350 V	Solution A; IEC 60112

Processing Properties	Metric	English	Comments
Processing Temperature	270 - 290 °C	518 - 554 °F	
Feed Temperature	60.0 - 80.0 °C	140 - 176 °F	Throat
Mold Temperature	50.0 - 100 °C	122 - 212 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	2.00 - 4.00 hour	2.00 - 4.00 hour	
Moisture Content	<= 0.20 %	<= 0.20 %	ISO 960
Hold Pressure	50.0 - 100 MPa	7250 - 14500 psi	

Descriptive Properties	Value	Comments
Back Pressure	Low	
Injection Speed	Medium - Fast	

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