

Eurotec® Tecopet® PT74 GR30 BK002 XA20 PET, 30% glass fiber reinforced, flame retardant - halogen (RoHS compliant), heat stabilized, black

Category : Polymer , Thermoplastic , Polyester, TP , Polyethylene Terephthalate (PET) , Polyethylene Terephthalate (PET), 30% Glass Reinforced

Material Notes:

Information provided by Eurotec®

Order this product through the following link:

http://www.lookpolymers.com/polymer_Eurotec-Tecopet-PT74-GR30-BK002-XA20-PET-30-glass-fiber-reinforced-flame-retardant-halogen-RoHS-compliant-heat-stabilized-black.php

Physical Properties	Metric	English	Comments
Density	1.69 g/cc	0.0611 lb/in ³	ISO 1183
Moisture Absorption	0.200 % @Temperature 23.0 °C	0.200 % @Temperature 73.4 °F	50% RH; ISO 960
Linear Mold Shrinkage, Flow	0.0020 cm/cm	0.0020 in/in	Eurotec
Linear Mold Shrinkage, Transverse	0.0090 cm/cm	0.0090 in/in	Eurotec

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	130 MPa	18900 psi	ISO 527
Elongation at Break	2.0 %	2.0 %	ISO 527
Tensile Modulus	10.5 GPa	1520 ksi	ISO 527
Izod Impact, Notched (ISO)	7.00 kJ/m ² @Temperature -30.0 °C	3.33 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1A
	8.00 kJ/m ² @Temperature 23.0 °C	3.81 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1A
Izod Impact, Unnotched (ISO)	35.0 kJ/m ² @Temperature -30.0 °C	16.7 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1U
	40.0 kJ/m ² @Temperature 23.0 °C	19.0 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1U

Thermal Properties	Metric	English	Comments
Melting Point	250 °C	482 °F	[10 K/min], ISO 11357
Deflection Temperature at 1.8 MPa (264 psi)	210 °C	410 °F	ISO 75
	V-0	V-0	

Thermal Properties	Metric @ Thickness 1.60 mm	English @ Thickness 0.0630 in	Comments
Glow Wire Test	960 °C @Thickness 2.00 mm	1760 °F @Thickness 0.0787 in	GWFI; IEC 60695

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	IEC 60093
Surface Resistance	1.00e+14 ohm	1.00e+14 ohm	IEC 60093

Processing Properties	Metric	English	Comments
Processing Temperature	260 - 280 °C	500 - 536 °F	
Feed Temperature	50.0 - 70.0 °C	122 - 158 °F	Throat
Mold Temperature	120 - 140 °C	248 - 284 °F	
Drying Temperature	120 - 140 °C	248 - 284 °F	
Dry Time	4.00 hour	4.00 hour	
Moisture Content	<= 0.080 %	<= 0.080 %	ISO 960
Hold Pressure	60.0 - 100 MPa	8700 - 14500 psi	

Descriptive Properties	Value	Comments
Back Pressure	Low	
Injection Speed	Medium - Fast	

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